



*Sourcing & Service*

## FUSO MITSUBISHI DIESEL

### *Liner Kit / Cylinder Kit*



**REO TECHNOLOGY CORP.**

Version:2016

### Important Information

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Subject to be changed without notice.

## 1. Design feature of Pistons



**Cast Piston**

Distinguish itself with a long operating life and economic viability for gasoline and diesel engines. In this piston, the piston crown, ring zone and skirt make a robust unit. Therefore the possibilities for use range from a small to a large engine.



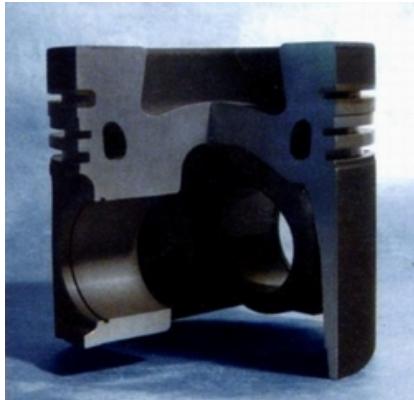
**Al-fin Piston**

Have a ring carrier made of special cast iron which is cast into piston. This provides protection to the top ring groove from the wear and tear which diesel engines in particular are increase the loads to which the pin boss can be subjected.



**Al-fin & cooling gallery piston**

The piston is used in situations in which particularly high operating temperature occur. In order to reduce the high temperatures-which are caused by the increased performance -in the piston crown and in the ring area,intensive cooling is done by circulating oil in the cooling gallery.



**Al-fin, cooling gallery & head anodized piston**

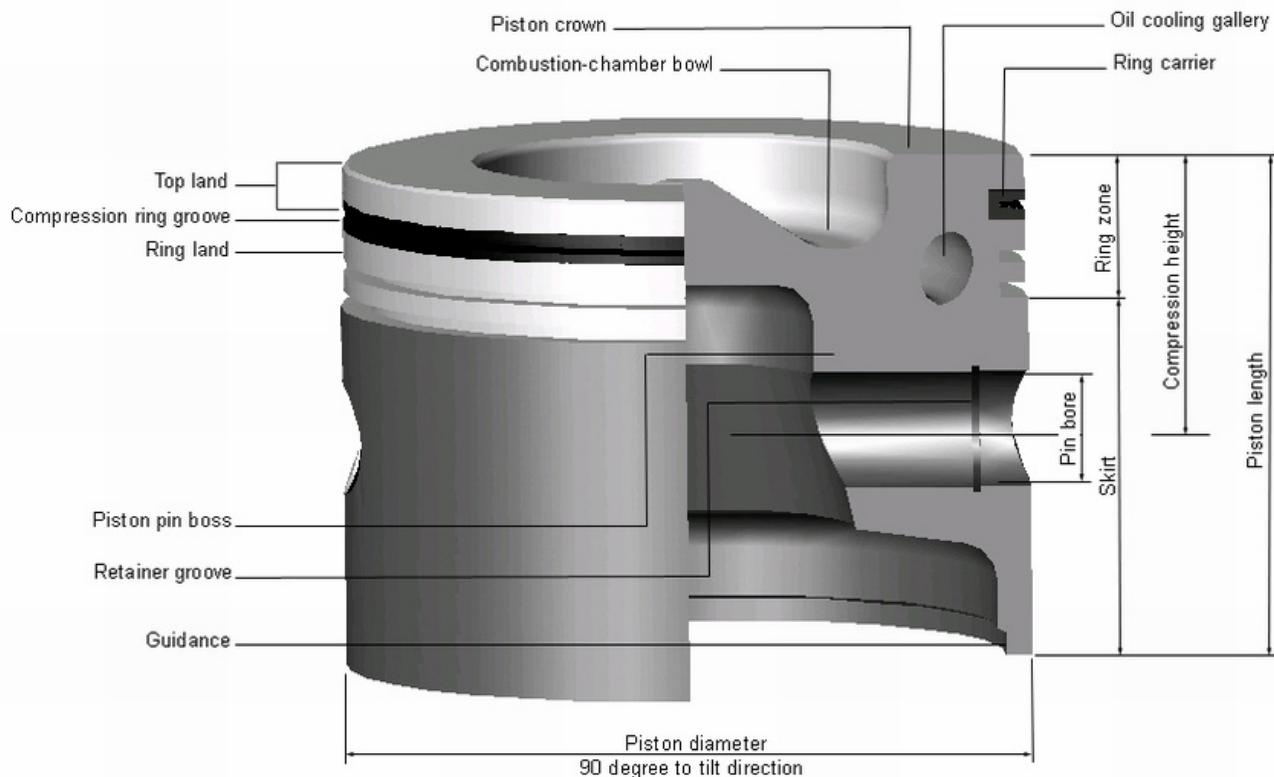
This design is used for highly loaded diesel engines. For additional protection and in order to avoid cracking in the combustion chamber and the crown.the piston has a special hard anodized layer on the piston crown.(Head anodized)



**Two pieces piston**

Consist of a steel piston head and an aluminum piston skirt which have a moveable connection to each other via the piston pin.Due to great strength and low wear and tear,it is possible to achieve low exhaust emission values for diesel engines that are subjected to particularly high loads.

## 2. Technical Terms of the piston



### Fitting recommendation

#### Shrink fit

Assembling pistons and pins with shrink fit in the con rod requires the greatest of care. It is particularly important that there is freedom of movement between piston and pin after assembly.

#### Floating pin

For pistons with floating pins, the enclosed circlips serve to fix the piston in the piston pin bore. The circlips must be mounted with a suitable tool. When this is done it should be ensured that the circlips fit completely into the slot for which they are intended and that the impact is always in the stroke direction of the piston.

Never use old circlips and avoid pressing them together too much, otherwise permanent deformations can result.

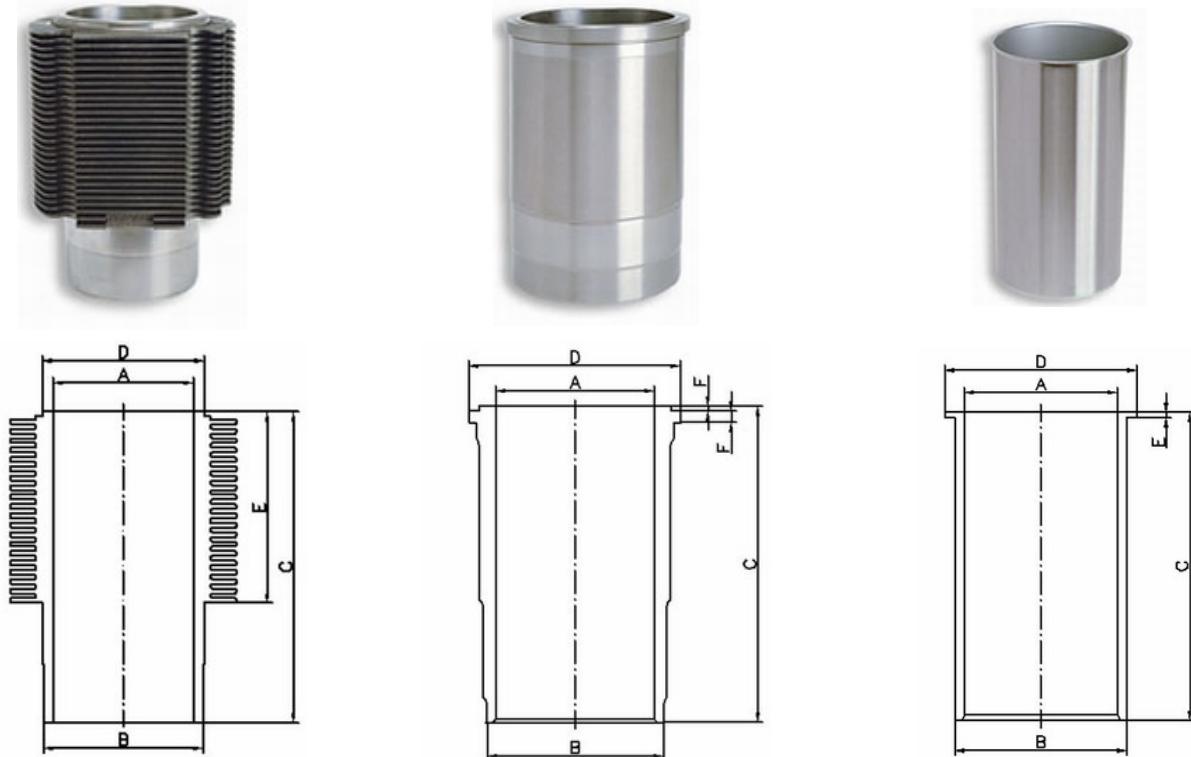
#### Installation of the piston

When the piston is installed, the installation direction must be observed. The impacts on the individual piston rings are to be distributed evenly across their circumference. The pin locking device is to be installed in such a way that the impact is at the top or the bottom. The cylinder bore or the pistons and the rings must be oiled.

In order to avoid damage when the piston is being fitted in the cylinder bore, a suitable tool is to be used for assembly.

In the case of Diesel engines, the clearance must be measured and the relevant instructions from the engine manufacturer must be followed. The part of the engine (cylinder block, crankshaft, con rod and oil pan) must be cleaned carefully before assembly to remove machining residues and deposits.

### 3. Types and technical terms of the cylinder liner



#### Main dimensions

- A = maximum finished diameter for pre-machined liners(Fully-finished)
- B = Fitting diameter
- C = Total length
- D = Flange diameter
- E = Flange height
- F = Fire protection rim height

#### Fitting recommendation

##### Wet cylinder liners



The location bores and particularly the running surfaces in the cylinder block must be cleaned carefully and they must be undamaged. Corroded surfaces must be reworked (use flange liners and outer diameter oversize liners). As this is done, make sure that the liners move in easily and that they take up the correct position (the projecting length of the liner must be in accordance with the regulations of the engine manufacturer). After the liner has been installed with the seal rings that belong to it (use slip agent), the cylinder diameter is to be checked - particularly in the region of seal rings - so as to determine whether any deformation has been caused by pinched sealing rings. Using the wrong sealing rings (wrong diameter/wrong material) can cause a narrowing of the cylinder, which can lead to engine damage. The cooling system should be pressure tested after the liners have been installed, so as to determine whether there is any leakage before the engine is started.

### Semi-finished cylinder liners



The surface which supports the flange must be vertical to the location bore and it must be sufficiently and evenly beveled. If the liner flange is unevenly supported it can tear off. After the installation of the liner, which is only semi-finished in its inside diameter, this cylinder boring is finely bored and then finished by honing until it has the specified dimensions or, in the case of finely bored liner, it is only finished by honing (tolerance according to DIN/ISO H5). The surface of the liner must be flush to the sealing surface of the cylinder block; if necessary, the block surface and the liner must be finished by surface grinding.

### Finished cylinder liners



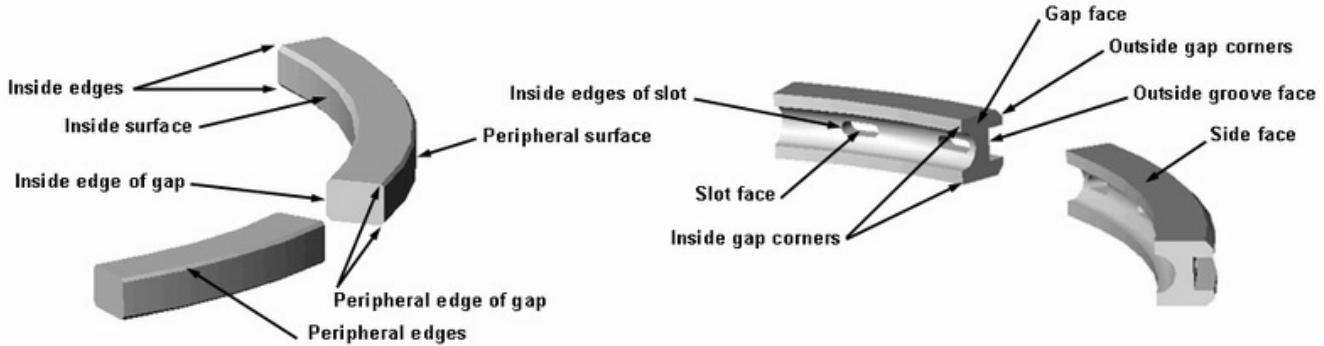
Before the liner is installed, the locating bore in the cylinder block must be cleaned carefully, and must be checked to ensure the accuracy of the dimensions and to determine whether any distortion has occurred. Out-of-center or damaged bores can be reworked for the installation of oversize liners. It is important for this that the locating bore is cylindrical, as this is what determines the geometrical shape of the inside of the pressed-in, thin-walled liner.

### Finned cylinders



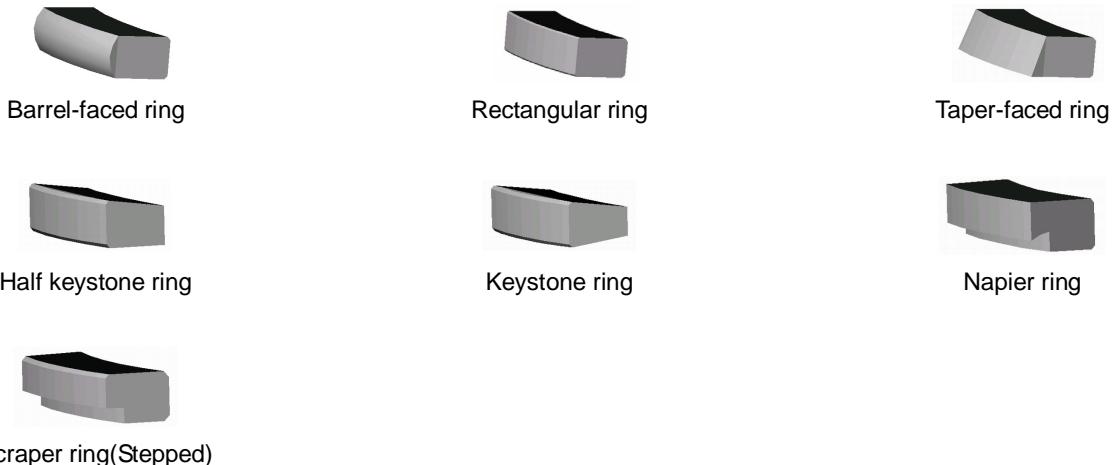
In accordance with the instructions from the engine manufacturer, cast iron cylinders or light alloy cylinders are used. Light alloy cylinders are separated into several groups due to the small installation clearance in the standard cylinder dimensions.

#### 4. Types and technical terms of the piston ring



#### Cross-section configurations

##### Sealing rings



##### Oil control rings



## INDEX

<b>Bore</b>	<b>Engine Code</b>						
70mm	K4C						
73mm	K4D						
76mm	K4E						
78mm	K4F						
84mm	4DQ5						
88mm	S4Q						
91.1mm	4D55/56	5D55T/56T	4D56 N	4D56T N	4D56T Late	4D56T New	4D55T
92mm	4DR5	4DR51					
94mm	S4E	S4S					
95mm	4DR7	4M40	4M40 New	4M40T	4M42-0AT		
98mm	6DS7	6DS7	S4E2	S4F	S4E2T		
98.5mm	4M41/T	4M41/T New					
100mm	4D30	4D31	4D31T	4D31TN			
102mm	S6KT						
104mm	4D32	4D32	4D34	4D34T	4D34T N	4D36	6D34T
	4D34T	4D34T4	4D34T4	6D34 Late			
105mm	6D10	6D11					
108mm	4D33	4D33T					
110mm	4D35/35T	6D14	6D14T	6D14-2AT	6D14-2AT	6D14-3AT	
	6DB1	6DB1 new					
113mm	6D15	6D15	6D15T	6D15-3AT			
118mm	6D16	6D16	6D16T	6D16T	6D16-3AT	6D16T	6D17
	6M60	6D16-3AT	6D16-3AT	6D17T2			
125mm	6D20	6D20					
130mm	6D22	6D22T	6D22T	6D22T-3V	6D22-3AT	6D22-3AT-3V	6D24
	6D24-3V	6D24	6D24T	6D24T III	6D24T	8DC4	8DC7
135mm	6D40	6D40T	8DC8	8DC81	8DC82	8DC82	8DC9
	8DC9T	8DC9T2-3V	8DC9T2	8DC9T-3V	8DC91	8DC91.8DC92A	8DC91T
	8DC91TN-3V	8DC93					
138mm	8DC10						
142mm	8DC11	8DC11	8DC11-3V	8DC11-3V			
146mm	8M20	8M20					
150mm	8M21						

# Liner Kit For MITSUBISHI



<u>Engine</u> <b>4DQ5</b>	<u>Bore</u> 84mm	<b>5A84F01</b> MFDT6700	<b>5L84F01-S</b> 30607-50301	<b>5P84F01</b> 30617-57105	<b>5B84F01</b>	<b>5R84F01</b> 30617-51011 R20250
4 cyls.2084cc Truck Canter	Piston : Non-Alfin . Liner :Semi-finished .		<u>Cylinder Liner</u> TL 162.0mm OD 87.0mm	<u>Piston</u> TL 92.3mm CH 45.3mm -1.8mm	<u>Piston Pin</u> OD 25.0mm TL 70.0mm	<u>Piston Ring</u> RN 2.5 2.0 RN 4.0 FX

<u>Engine</u> <b>S4Q</b>	<u>Bore</u> 88mm		<b>5P88F01</b> 31317-16100			
4 cyl.,NA,2500cc McCormick CT50U/CT55U/CT65U Tractor.	Piston : Liner :	<u>Cylinder Liner</u> TL OD	<u>Piston</u> TL CH	<u>Piston Pin</u> OD TL	<u>Piston</u> Ring	

<u>Engine</u> <b>4D55</b>	<u>Bore</u> 91.1mm	<b>5A91F01</b> MFKT5002100	<b>5L91F01-S/F</b> MD050430	<b>5P91F01-T</b> MD050021	<b>5B91F01</b> MD050009	<b>5R91F01</b> MD050395
<b>4D56</b>	91.1mm	<b>5A91F02</b> MFKT1033180	<b>5P91F02-T</b> MD103318	<b>P777L</b>		R20211
4 cyls,2346cc Galant A167, Galant Sapporo						
Piston : Non-Alfin,Tin Plated Liner :Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 165.0 OD 94.1	<u>Piston</u> TL 88.7 CH 48.7 -3.4	<u>Piston Pin</u> PD 29.0 PL 75.0	<u>Piston Ring</u> RN 2.5 RN 2.0 4.0 FX	

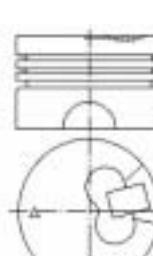
<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A91F03</b>	<b>5L91F01-S</b>	<b>5P91F03-AT</b>	<b>5B91F01</b>	<b>5R91F02</b>
<b>4D55T</b>	91.1mm	MFKT5001100	MD050430	MD050011	MD050009	MD050390
<b>4D56T</b>	91.1mm	<b>5A91F04</b>		<b>5P91F04-AT</b>	P777L	MD103391
4 cyls,2346cc Galant A167,L300,L038P,68P		MFKT1033080		MD103308		MD168293 R20503
Piston :Al-Fin,Tin Plated. Liner :Semi-finished or Fully-finished.			<u>Cylinder Liner</u> TL 165.0 OD 94.1	<u>Piston</u> TL 88.7 CH 48.7 -2.6	 <u>Piston Pin</u> PD 29.0 PL 75.0	<u>Piston Ring</u> RN 2.5 H  RN 2.0 H  4.0 FX 

<u>Engine</u>	<u>Bore</u>	<b>5A91F05</b>	<b>5L91F01-S</b>	<b>5P91F05-T</b>	<b>5B91F01</b>	<b>5R91F01</b>
<b>4D56 New</b>	91.1mm	MFKT3048380	MD050430	MD304838	MD050009 P777L	MD050395 R20211
4 cyls,2346cc Galant A167,L300,L038P,68P						
Piston :Tin Plated. Liner :Semi-finished or Fully-finished.			<u>Cylinder Liner</u> TL 165.0 OD 94.1	<u>Piston</u> TL 88.7 CH 48.7 -2.6	 <u>Piston Pin</u> PD 29.0 PL 75.0	<u>Piston Ring</u> RN 2.5 RN 2.0 4.0 FX 

<u>Engine</u>	<u>Bore</u>	<b>5A91F06</b>	<b>5L91F01-S</b>	<b>5P91F06L-AO</b>	<b>5B91F01</b>	<b>5R91F02</b>
<b>4D56T New</b>	91.1mm	MFKT3048530	MD050430	MD304853	MD050009	MD050390
4 cyls. 2346cc Galant A167,L300,L038P,68P				<b>5P91F06R-AO</b>	MD304859	MD103391 MD168293 R20503
Piston :Al-Fin & Oil Gallery Liner :Semi-finished or Fully-finished.			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      165.0	TL      88.7	RN 2.5 H	
			OD      94.2	CH      48.7 -2.6	RN 2.0 H	
				<u>Piston Pin</u>	4.0 FX	
				PD      29.0		
				PL      75.0		

**Suffix Code :** Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating **TL**=Total Length  
**CH**=Compression Height **Piston Pin** **OD**=Outer Diameter **TL**=Total Length **Liner** **C**=Chrome plating **F**=F/F **IH**=Induction Harden  
**N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating **TL**=Total Length **OD**=Outer Diameter **FD**=Flange Diameter **FH**=Flange Height

## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A91F08</b>	<b>5L91F01-S</b>	<b>5P91F09L-AO</b>	<b>5B91F01</b>	<b>5R91F02</b>
<b>4D56T New</b>	91.1mm	MFKT3048530	MD050430	MD304853	MD050009	MD050390
4 cyls. 2346cc Galant A167,L300,L038P,68P				<b>5P91F09R-AO</b>	MD304859	MD103391 MD168293 R20503
Piston :Al-Fin & Oil Gallery. Liner :Semi-finished or Fully-finished.			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      165.0	TL      88.7		RN 2.5 H 
			OD      94.2	CH      48.7 -2.6		RN 2.0 H 
				<u>Piston Pin</u>		4.0 FX 
				PD      29.0		
				PL      75.0		

<u>Engine</u>	<u>Bore</u>	<b>5A91F09</b>	<b>5L91F01-S</b>	<b>5P91F09L-AO</b>	<b>5B91F01</b>	<b>5R91F02</b>
<b>4D55T</b>	91.1mm		MD050430	ME182601	MD050009	MD050390
4 cyls. 2346cc Galant A167,L300,L038P,68P				<b>5P91F09R-AO</b>		MD103391
				ME182607		MD168293
						R20503
Piston :Al-Fin & Oil Gallery. Liner :Semi-finished or Fully-finished.			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      165.0	TL      88.7		RN 2.5 H 
			OD      94.2	CH      48.7		RN 2.0 H 
				<u>Piston Pin</u>		4.0 FX 
				PD      29.0		
				PL      75.0		

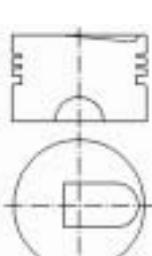
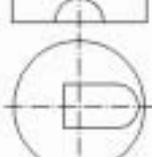
**Suffix Code :** Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating **TL**=Total Length  
**CH**=Compression Height Piston Pin **OD**=Outer Diameter **TL**=Total Length Liner **C**=Chrome plating **F**=F/F **IH**=Induction Harden  
**N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating **TL**=Total Length **OD**=Outer Diameter **FD**=Flange Diameter **FH**=Flange Height

## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A92F01</b>	<b>5L92F01-S</b>	<b>5P92F01-T</b>	<b>5B92F01</b>	<b>5R92F01</b>
<b>4DR5</b>	92mm	MFDKT4101	31607-02202	31617-00106	31619-00700	31617-02013
4 cyl.,2659cc Canter T96A,96B,T200C,T200F Jeep J24,J36,J44 Rosa B200,B210					31619-00792 P651L	31617-05102 31617-05103 R20009
Piston : Non-Alfin & Tin Plated. Liner :Semi finished/Fully finished.			<u>Cylinder Liner</u> TL 176.0 OD 95.0	<u>Piston</u> TL 99.5 CH 52.5 -3.0	 <u>Piston Pin</u> OD 28.0 TL 77.0	<u>Piston Ring</u> RN 2.5 H 2.0 2.0 RN 4.5 FX

<u>Engine</u>	<u>Bore</u>	<b>5A92F02</b>	<b>5L92F01-S</b>	<b>5P92F02-T</b>	<b>5B92F01</b>	<b>5R92F01</b>
<b>4DR51</b>	92mm	MFKT0204400	31607-02202	ME002044	31619-00700	31617-02013
4 cyl.,2659cc					31619-00792	31617-05102
Canter T96A,96B,T200C,T200F					P651L	31617-05103
Jeep J24,J36,J44						R20009
Rosa B200,B210						
Piston : Non-Alfin & Tin Plated. Liner :Semi finished/Fully finished.			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      176.0	TL      99.7		RN 2.5 H
			OD      95.0	CH      52.7 -2.4		2.0
				<u>Piston Pin</u>		2.0
				OD      28.0		RN 4.5 FX
				TL      77.0		

<u>Engine</u>	<u>Bore</u>	<b>5A94F01</b>	<b>5L94F01-S</b>	<b>5P94F01</b>	<b>5B94F01</b>	<b>5R94F01</b>
<b>S4E</b>	94mm	MFDKT7300	34407-00301	34417-04101 34417-20101	31619-00700 31619-00792 P109H	34417-02012 34417-11011 R20013 R20014
8 cyl., 2610 cc						
Piston : Non-AlFin, Liner : Semi-Finished						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u> Ring RN 2.5 HK
			TL      168.5	TL      98.5		
			OD      98.0	CH      51.5 -3.5		
				<u>Piston Pin</u>		
				OD      28.0		2.0
				TL      77.0		4.5 FX

**Suffix Code :** Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating **TL**=Total Length  
**CH**=Compression Height **Piston Pin** **OD**=Outer Diameter **TL**=Total Length **Liner** **C**=Chrome plating **F**=F/F **IH**=Induction Harden  
**N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating **TL**=Total Length **OD**=Outer Diameter **FD**=Flange Diameter **FH**=Flange Height

# Liner Kit For MITSUBISHI



<u>Engine</u> <b>S4S</b>	<u>Bore</u> 94mm 4 cyl.,3331cc	<b>5A94F02</b> MHKT3200100	<b>5L94F02-S</b> 32A07-00300	<b>5P94F02</b> 32A17-00100	<b>5B94F02</b> P6020LG	<b>5R94F01</b> 34417-02012 34417-11011 R20013 R20014
Piston : Non-AlFin Liner : Semi-Finished			<u>Cylinder Liner</u> TL 190.0 OD 98.0	<u>Piston</u> TL 89.8 CH 55.0 -4.5	<u>Piston Pin</u> OD 30.0 TL 77.0	<u>Piston</u> Rina RN 2.5 HK 2.0 4.5 FX

<u>Engine</u> <b>4DR7</b>	<u>Bore</u> 95mm 4 cyl. 2835cc	<b>5A95F01</b> MFKT2186100	<b>5L95F01-S</b> ME002153	<b>5P95F01-T</b> ME021861	<b>5B95F01</b> ME002153 P658L	<b>5R95F01</b> ME201522 ME202380 ME202950 ME997256 R20957
Piston : Non-Alfin & Tin Plated. Liner : Semi finished.			<u>Cylinder Liner</u> TL 186.0 OD 98.0	<u>Piston</u> TL 94.6 CH 52.6 -2.2	<u>Piston Pin</u> OD 30.0 TL 78.0	<u>Piston Ring</u> RN 2.306 K 2.0 4.0 FM

<u>Engine</u> <b>4M40</b>	<u>Bore</u> 95mm 4 cyl.2835cc Pajero	<b>5A95F02</b> MFKT2017810	<b>5L95F02-S</b> ME168963	<b>5P95F02-A</b> ME201781 ME200680 ME200682	<b>5B95F02</b> ME201016 P7800L	<b>5R95F02</b> MD997894 ME202380 R20661 R20975
Piston : Al-Fin Liner : Semi finished.			<u>Cylinder Liner</u> TL 186.0 OD 99.0	<u>Piston</u> TL 91.7 CH 51.7 -1.3	<u>Piston Pin</u> OD 30.0 TL 78.0	<u>Piston Ring</u> GN 2.306 K RN 2.0 GN 4.0 FM

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A95F03</b>	<b>5L95F02-S</b>	<b>5P95F03-ADO</b>	<b>5B95F02</b>	<b>5R95F02</b>
<b>4M40 New</b>	95mm	MFKT2006890	MD168963	ME200689	ME201016	MD997894
4 cyl.2835cc Pajero FB501,FD511					P7800L	ME202380
Piston : Al-Fin & Oil Gallery,Head Anodized,Skirt with MoS2 coating Liner : Semi finished.						R20661 R20975



Cylinder Liner

TL 186.0

OD 99.0

Piston

TL 91.6

CH 51.6  
-1.2

Piston Pin

OD 30.0

TL 78.0



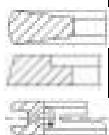
Piston Ring

GN 2.306

K

RN 2.0

GN 4.0 FM



<u>Engine</u>	<u>Bore</u>	<b>5A95F04</b>	<b>5L95F02-S</b>	<b>5P95F04-ADO</b>	<b>5B95F02</b>	<b>5R95F03</b>
<b>4M40T</b>	95mm	MFKT2032230	ME168963	ME203223 ME203224 ME203225	ME201016 P7800L	ME202148 R20585
4 cyl.2835cc Pajero						
Piston : Al-Fin,Oil Gallery & Head Anodized. Liner : Semi finished.						



Cylinder Liner

TL 186.0

OD 99.0

Piston

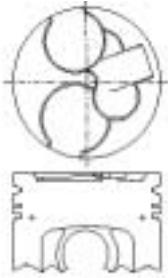
TL 91.6

CH 51.6  
-1.0

Piston Pin

OD 30.0

TL 77.9



Piston Ring

GN 2.306

K

RN 2.0

GN 3.0 FM



<u>Engine</u>	<u>Bore</u>	<b>5A95F05</b>	<b>5L95F02-S</b>	<b>5P95F05-AOM</b>	<b>5B95F03</b>	<b>5R95F03</b>
<b>4M42-0AT</b>	95mm		ME168963	ME190903 ME190906	ME203868 P7801L	ME202148 R20585
4 cyl. ,2977cc Truck:Canter 3C13 EURO3 Canter FE534,FE73						
Piston : Al-Fin,Oil Gallery & MoS2 skirt Liner : Semi finished.						



Cylinder Liner

TL 186.0

OD 99.0

Piston

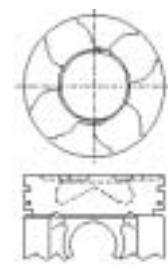
TL 87.0

CH 47.0  
-18.1

Piston Pin

OD 32.0

TL 80.0



Piston Ring

GN 2.306

K

RN 2.0

GN 3.0 FM



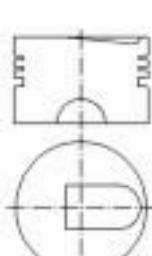
<b>Suffix Code :</b>	<b>Piston A=Alfin D=Head Anodizing M=MoS2 Coating N=Nitrided O=Oil Gallery T=Tin Plating TL=Total Length CH=Compression Height Piston Pin OD=Outer Diameter TL=Total Length Liner C=Chrome plating F=F/F IH=Induction Harden N=Nitrided P=Phosphated S=S/F U=Copper plating TL=Total Length OD=Outer Diameter FD=Flange Diameter FH=Flange Height</b>
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## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A98S01</b>	<b>5L98S01-F</b>	<b>5P98S01</b>	<b>5B98S01</b>	<b>5R98S01</b>
<b>6DS7</b>	98mm	ME024019	ME021843	ME024402 ME023774 ME024407	ME020448 ME020449 P618L	ME024409 ME023333 ME024409 R20180
6 cyl.,5430cc						
Truck						
T653B,653BG,663C,663ZD,FK102						
Tractor T653ZR Bus B623B,623E						
Piston : Non-Alfin,Tin Plated. Liner : Fully-Finished						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      201.2	TL      105.2		RN 3.0 H
			OD      110.0	CH      60.73		2.0
				-9.27		
			FD      117.0	<u>Piston Pin</u>		5.0 FX
			FH      10.0+1.2	OD      32.0		
				TL      82.0		

<u>Engine</u>	<u>Bore</u>	<b>5A98S02</b>	<b>5L98S02-F</b>	<b>5P98S01</b>	<b>5B98S01</b>	<b>5R98S01</b>
<b>6DS7 New</b>	98mm	MFDKT5904	ME029081 ME029187	ME024402 ME023774 ME024407	ME020448 ME020449 P618L	ME024409 ME023333 ME024409 R20180
6 cyl.,5430cc Truck T653B,653BG,663C,663ZD,FK102 Tractor T653ZR Bus B623B,623E						
Piston : Non-Alfin,Tin Plated. Liner : Fully-Finished			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      206.2	TL      105.2		RN 3.0 H
			OD      110.0	CH      60.73 -9.27		2.0
			FD      117.0	<u>Piston Pin</u>		5.0 FX
			FH      10.0+1.2	OD      32.0		
				TL      82.0		

<u>Engine</u>	<u>Bore</u>	<b>5A98F01</b>	<b>5L98F01-S</b>	<b>5P98F01</b>	<b>5B98F01</b>	<b>5R98F01</b>
<b>S4E-2</b>	98mm	MHKT3454100	34407-05400	34417-54100		34417-09012 R20961
4 cyl., 2960cc						
Piston : Non-AlFin Liner : Semi-Finished						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u> Ring RN 3.0 HK
			TL      168.5	TL      98.5		2.0
			OD      101.0	CH      51.5 -3.2		5.0 FX
				<u>Piston Pin</u>		
				OD      28.0		
				TL      77.0		

**Suffix Code :** Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating **TL**=Total Length  
**CH**=Compression Height **Piston Pin** **OD**=Outer Diameter **TL**=Total Length **Liner** **C**=Chrome plating **F**=F/F **IH**=Induction Harden  
**N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating **TL**=Total Length **OD**=Outer Diameter **FD**=Flange Diameter **FH**=Flange Height

# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A98F02</b>	<b>5L98F01-S</b>	<b>5P98F02-A</b>	<b>5B98F01</b>	<b>5R98F01</b>
<b>S4F</b>	98mm	MHKT3641100	34407-05400	36717-41100		34417-09012 R20961
4 cyl., 2955cc						
Piston : AlFin, Round combustion chamber 50mm Liner : Semi-Finished						



Cylinder Liner

TL 168.5

OD 101.0

Piston

TL 96.5

CH 57.6  
-18.2

Piston Pin

OD 32.0

TL 78.0

Piston

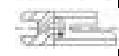
Rina

RN 3.0 HK



2.0

5.0 FX



<u>Engine</u>	<u>Bore</u>		<b>5P98F03</b>		
<b>S4E2-T</b>	98mm		34417-23102		
4 cyl., 2955cc					
Piston : Liner :					

Cylinder Liner

TL

OD

Piston

TL

CH

Piston Pin

OD

TL

Piston

Rina

<u>Engine</u>	<u>Bore</u>	<b>5A985F01</b>	<b>5L985F01-S</b>	<b>5P985F01-AHOM</b>	<b>5B95F03</b>	<b>5R985F01</b>
<b>4M41/T</b>	98mm			ME191470	ME203868	ME203533
4 cyl., 3200cc 1999-2006 Mitsubishi Pajero 3.2 DiD (V68/V78) 2005-present Mitsubishi Triton/L200/Strada 2006-present Mitsubishi Pajero				P7801L		
Piston : AlFin, Oil Gallery, Head Anodized & MoS2 skirt Liner : Semi-Finished						



Cylinder Liner

TL 180.0

OD 102.5

Piston

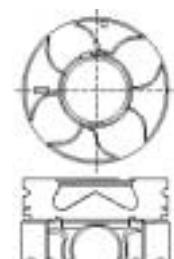
TL 87.0

CH 47.0  
-20.4

Piston Pin

OD 32.0

TL 80.0



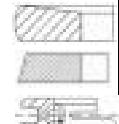
Piston

Rina

2.3

1.5

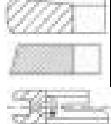
3.0

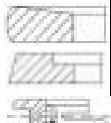
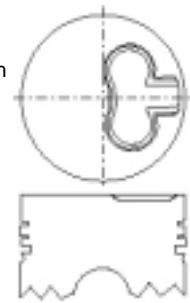


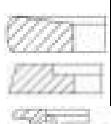
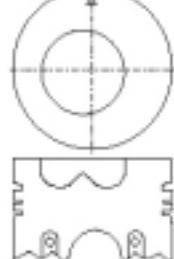
<b>Suffix Code</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u> <b>4M41/T New</b>	<u>Bore</u> 98mm  4 cyl., 3200cc 1999-2006 Mitsubishi Pajero 3.2 DiD (V68/V78) 2005-present Mitsubishi Triton/L200/Strada 2006-present Mitsubishi Pajero  Piston : AlFin,Oil Gallery,Ceramic coating & MoS2 skirt Liner : Semi-Finished	<b>5A985F02</b>  	<b>5L985F01-S</b>	<b>5P985F02-AOM</b> ME191471	<b>5B95F03</b> ME203868 P7801L	<b>5R985F01</b> ME203533
				<u>Cylinder Liner</u> TL 180.0 OD 102.5	<u>Piston</u> TL 87.0 CH 47.0 -20.25 <u>Piston Pin</u> OD 32.0 TL 80.0	<u>Piston Ring</u> 2.3 1.5 3.0 

<u>Engine</u> <b>4D30</b>	<u>Bore</u> 100mm  4 cyls.3298cc Truck Canter ,Bus BE211  Piston : Non-Alfin or Alfin Liner :Semi-finished or Fully-finished.	<b>5A00F01</b> ME999303	<b>5L00F01-S/F</b> ME011513	<b>5P00F01</b> ME012115	<b>5B00F01</b> ME012203 ME012249 ME012257 P6029L	<b>5R00F01</b> ME012010 ME012070 R20460  <u>Piston Ring</u> RN 3.0H 2.0 5.0 FX 
				<u>Cylinder Liner</u> TL 196.5mm OD 104.0mm	<u>Piston</u> TL 110.3mm CH 60.5mm -2.8mm <u>Piston Pin</u> OD 34.0mm TL 84.0mm	

<u>Engine</u> <b>4D31</b>	<u>Bore</u> 100mm  4 cyls.3298cc Truck FE434 Canter  Piston : Alfin ,Round Combustion Chamber 52mm Liner :Semi-finished or Fully-finished.	<b>5A00F02</b> ME999709	<b>5L00F02-S/F</b> ME011604	<b>5P00F02-A</b> ME012145 ME012131 ME012160	<b>5B00F01</b> ME012203 ME012249 ME012257 P6029L	<b>5R00F01</b> ME012010 ME012070 R20460  <u>Piston Ring</u> RN 3.0H 2.0 5.0 FX 
				<u>Cylinder Liner</u> TL 191.5mm OD 104.0mm	<u>Piston</u> TL 110.7mm CH 60.7mm -18.0mm <u>Piston Pin</u> OD 34.0mm TL 84.0mm	

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A00F03</b>	<b>5L00F02-S/F</b>	<b>5P00F03-A</b>	<b>5B00F01</b>	<b>5R00F02</b>
<b>4D31T</b>	100mm	ME999628	ME011604	ME012155	ME012234 P627L	ME999717 R20761
4 cyls.3298cc Truck FE434 Canter,  Piston : Alfin, Round Combustion Chamber 54mm Liner : Semi-finished or Fully-finished.				<u>Cylinder Liner</u> TL 191.5mm OD 104.0mm	<u>Piston</u> TL 110.7mm CH 60.7mm -18.3mm <u>Piston Pin</u> OD 34.0mm TL 84.0mm	<u>Piston Ring</u> RN 3.0H 2.0 5.0 FX

<u>Engine</u>	<u>Bore</u>	<b>5A00F04</b>	<b>5L00F02-S/F</b>	<b>5P00F04-A</b>	<b>5B00F01</b>	<b>5R00F03</b>
<b>4D31T New</b>	100mm	MFDTK6900	ME011604	ME012858	ME012234 P627L	ME012848 ME997396 ME997398 ME999783 R20441
4 cyls 3298cc Truck FE434 Canter,  Piston : Alfin, Round Combustion Chamber 54mm Liner : Semi-finished or Fully-finished.				<u>Cylinder Liner</u> TL 191.5mm OD 104.0mm	<u>Piston</u> TL 110.7mm CH 60.7mm -17.5mm <u>Piston Pin</u> OD 34.0mm TL 84.0mm	<u>Piston Ring</u> RN 3.0H 2.0 4.0 FM

<u>Engine</u>	<u>Bore</u>	<b>5A02S01</b>	<b>5L02S01-S</b>	<b>5P02S01-A</b>	<b>5B02S01</b>	<b>5R02S01</b>
<b>S6KT</b>	102mm	MHKT3410200	34307-00501	34317-10200	B3708-35LG	34317-19010 34317-19011 R20955
6 cyl., 6380cc  Piston : AlFin, Round combustion chamber 60mm Liner : Semi-Finished				<u>Cylinder Liner</u> TL 195.0 OD 105.0	<u>Piston</u> TL 97.8 CH 57.8 -18.9 <u>Piston Pin</u> OD 34.0 TL 84.0	<u>Piston Ring</u> RN 3.0 HK 2.0 HK 4.0 FX

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A04F01</b>	<b>5L04F01-S/F</b>	<b>5P04F01</b>	<b>5B04F01</b>	<b>5R04F01</b>
<b>4D32</b>	104mm	ME997317	ME013336	ME012174	ME012203 ME012249 ME012257	ME997318 ME999243 ME999641 R20515
4 cyls.3567cc Truck FE305,315,435	Piston : Non-Alfin or Alfin,Round Combustion Chamber 54mm Liner :Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 197.5mm OD 108.0mm	<u>Piston</u> TL 110.7mm CH 60.7mm -18.8mm	<u>Piston Pin</u> OD 34.0mm TL 84.0mm	<u>Piston Ring</u> RN 3.0H 2.0 4.0 FM

<u>Engine</u>	<u>Bore</u>	<b>5A04F02</b>	<b>5L04F01-S/F</b>	<b>5P04F02</b>	<b>5B00F01</b>	<b>5R04F02</b>
<b>4D32</b>	104mm	MFKT1827700	ME013336	ME018277	ME012234 P627L	ME996566 ME997240 R20931
4 cyls.3567cc Truck FE305,315,435	Piston : Non-Alfin or Alfin,Round Combustion Chamber 52mm Liner :Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 197.5mm OD 108.0mm	<u>Piston</u> TL 112.3mm CH 62.3mm -20.7mm	<u>Piston Pin</u> OD 34.0mm TL 84.0mm	<u>Piston Ring</u> RN 2.8K 2.0 4.0 FM

<u>Engine</u>	<u>Bore</u>	<b>5A04F03</b>	<b>5L04F01-S/F</b>	<b>5P04F03</b>	<b>5B00F01</b>	<b>5R04F02</b>
<b>4D34</b>	104mm	ME997329	ME013366	ME012901 ME012900 ME012928	ME012234 P627L	ME996566 ME997240 R20931
4 cyls.3907cc Truck FE439	Piston : Alfin,Round Combustion Chamber 54mm Liner :Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 197.5 OD 108.0	<u>Piston</u> TL 112.2 CH 62.2 -20.4	<u>Piston Pin</u> OD 34.0 TL 84.0	<u>Piston Ring</u> RN 2.806K 2.0 4.0 FM

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A04F04</b>	<b>5L04F01-S/F</b>	<b>5P04F04</b>	<b>5B04F02</b>	<b>5R04F02</b>
<b>4D34T</b>	104mm	ME997689	ME013366	ME014160 ME013325	ME013075 P6032L	ME996566 ME997240 R20931
4 cyls.3907cc Truck BE449,459,FE439	Piston : Alfin,Round Combustion Chamber 54mm Liner :Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 197.5 OD 108.0	<u>Piston</u> TL 112.2 CH 62.2 -20.6	 <u>Piston Pin</u> OD 36.0 TL 88.0	<u>Piston Ring</u> RN 2.806K 2.0 4.0 FM

<u>Engine</u>	<u>Bore</u>	<b>5A04F05</b>	<b>5L04F01-S/F</b>	<b>5P04F05-AO</b>	<b>5B04F02</b>	<b>5R04F02</b>
<b>4D34T New</b>	104mm	MFKT2047000	ME013366	ME220470 ME011143	ME013075 P6032L	ME996566 ME997240 R20931
4 cyls.3907cc Truck BE449,459,FE439	Piston : Alfin & Oil Gallery,Round Combustion Chamber 59mm Liner :Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 197.5 OD 108.0	<u>Piston</u> TL 112.2 CH 62.2 -22.9	 <u>Piston Pin</u> OD 36.0 TL 88.0	<u>Piston Ring</u> RN 2.806K 2.0 4.0 FM

<u>Engine</u>	<u>Bore</u>	<b>5A04F06</b>	<b>5L04F01-S/F</b>	<b>5P04F06-ADT</b>	<b>5B04F02</b>	<b>5R04F02</b>
<b>4D36</b>	104mm	MFKT1828300	ME013366	ME018283	ME013075 P6032L	ME996566 ME997240 R20931
4 cyls,3567cc	Piston : Alfin,Tin Plated & Head Anodized. Liner : Semi-finished or Fully-finished.		<u>Cylinder Liner</u> TL 197.5 OD 108.0	<u>Piston</u> TL 109.5 CH 59.7	<u>Piston Pin</u> OD 36.0 TL 88.0	<u>Piston Ring</u> RN 2.806K 2.0 4.0 FM

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u> <b>4D34T</b> 4 cyls,3567cc  Piston : Liner :	<u>Bore</u> 104mm		<b>5P04F07</b> ME120470	
		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
		TL	TL 112.2	
		OD	CH 62.2	

<u>Engine</u> <b>4D34T4</b> 4 cyls,3567cc  Piston : Liner :	<u>Bore</u> 104mm		<b>5P04F08</b> ME082602	
		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
		TL	TL 112.2	
		OD	CH 62.2	

<u>Engine</u> <b>4D34T4</b> 4 cyls,3567cc  Piston : Alfin & Oil Gallery. Liner : Semi-finished or Fully-finished.	<u>Bore</u> 104mm	<u>5L04F01-S/F</u> ME013366	<b>5P04F09</b> ME220470 ME011143	<b>5B04F02</b> ME013075 P6032L	<b>5R04F02</b> ME996566 ME997240 R20931
			<u>Cylinder Liner</u> TL 197.5 OD 108.0	<u>Piston</u> TL 112.2 CH 62.2 -11.5 -22.9  <u>Piston Pin</u> OD 36.0 TL 88.0	  <u>Piston Ring</u> RN 2.806K 2.0 4.0 FM

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u> <b>6D34T</b> 6 cyls. SK230-5/6	<u>Bore</u> 104mm	<b>5A04S01</b> ME993531	<b>5L04F01-S/F</b> ME013366	<b>5P04S01-AO</b> ME220454	<b>5B04S01</b> ME012257 P6331L	<b>5R04S01</b> ME997240 R20931
Piston : Alfin & Oil Gallery, Round Combustion Chamber 52mm Liner : Semi-finished or Fully-finished.				<u>Cylinder Liner</u> TL 197.5 OD 108.0	<u>Piston</u> TL 112.2 CH 62.2 <u>Piston Pin</u> OD 36.0 TL 88.0	<u>Piston Ring</u> RN 2.806 K 2.0 4.0 FM

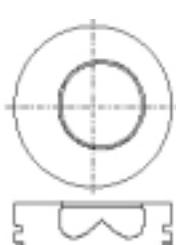
<u>Engine</u> <b>6D34 Late</b> 6 cyls.	<u>Bore</u> 104mm		<b>5P04S02</b> ME082584			
Piston : Liner :				<u>Cylinder Liner</u> TL OD	<u>Piston</u> TL CH <u>Piston Pin</u> OD TL	<u>Piston Ring</u>

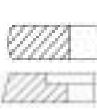
<u>Engine</u> <b>6D10</b> 6 cyl.,6754cc Truck T654B,T654ZR,FK10-3,KK103 Bus MK103H,MM504H	<u>Bore</u> 105mm	<b>5A05S01</b> MFDKT0801	<b>5L05S01-F</b> ME031502	<b>5P05S01</b> ME032300	<b>5B10S01</b> ME032014 ME032015 ME033943 P620L	<b>5R05S01</b> ME032190 ME032326 R20023
Piston :Non-Alfin Liner : Fully finished.				<u>Cylinder Liner</u> TL 205.8 OD 119.0 FD 126.0 FH 10.0+1.3	<u>Piston</u> TL 130.7 CH 70.7 <u>Piston Pin</u> OD 38.0 TL 90.0	<u>Piston Ring</u> RN 3.0 H 2.0 RN 5.0 FX

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F/F</b> <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A08F01</b>	<b>5L08F01-S</b>	<b>5P08F01</b>	<b>5B00F01</b>	<b>5R08F01</b>
<b>4D33</b>	108mm	MFKT1289700	ME013333	ME012897	ME012234 P627L	ME996378 ME999871 R20021
4 cyls.4214cc Truck FE437,447						
Piston : Non-alfin or Alfin,Round Combustion Chamber 56mm Liner :Semi-finished						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL 197.0mm OD 112.0mm	TL 112.2mm CH 62.2 mm -21.3mm		RN 3.0 2.0 RN 4.0 FX
				<u>Piston Pin</u>		
				OD 34.0mm TL 84.0mm		

<u>Engine</u>	<u>Bore</u>	<b>5A08F02</b>	<b>5L08F01-S</b>	<b>5P08F02-A</b>	<b>5B00F01</b>	<b>5R08F01</b>
<b>4D33T</b>	108mm	MFKT1689500	ME013333	ME016895	ME012234	ME996378
4 cyls., 4214cc				P627L		ME999871
Truck FE437,447						R20021
Piston : Alfin, Round Combustion Chamber 54mm Liner : Semi-finished			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL 197.0mm	TL 112.2		RN 3.0
			OD 112.0mm	CH 62.2		2.0
				<u>Piston Pin</u>		RN 4.0 FX
				OD 34.0		
				TL 84.0		

**Piston A=Alfin D=Head Anodizing M=MoS2 Coating N=Nitrided O=Oil Gallery T=Tin Plating TL=Total Length**  
**CH=Compression Height Piston Pin OD=Outer Diameter TL=Total Length Liner C=Chrome plating F=F/F IH=Induction Harden**  
**N=Nitrided P=Phosphated S=S/F U=Copper plating TL=Total Length OD=Outer Diameter FD=Flange Diameter FH=Flange Height**

# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A10F01</b>	<b>5L10F01</b>	<b>5P10F01-AO</b>	<b>5B04F02</b>	<b>5R10F01</b>
<b>4D35</b>	110mm	MFKT1469300	ME013075	ME014693	ME013075	ME996628
<b>4D35T</b>					P6032L	R20845
4 cyls,3907cc Canter FE538,FE638						
Piston : Alfin & Oil Gallery ,Round Combustion Chamber 56mm Liner : Semi-finished						
		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Pin</u>	<u>Piston Ring</u>	
		TL 200.0	TL 109.5		RN 3.0	
		OD 114.0	CH 59.7		2.5	
				OD 36.0	4.0 FM	
				TL 88.0		

<u>Engine</u>	<u>Bore</u>	<b>5A10S01</b>	<b>5L10S01-F</b>	<b>5P10S01</b>	<b>5B10S01</b>	<b>5R10S01</b>
<b>6D14</b>	110mm	MFDTK5905	ME031617	ME032626	ME032014	ME997423
6 cyls. 6557cc Truck FK615					ME032015	ME997439
					ME033943	R20026
				P620L		
Piston : Non-Alfin Round Combustion Chamber 57mm Liner :Fully Finished						
		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Pin</u>	<u>Piston Ring</u>	
		TL 206.0	TL 115.8		RN 3.0 HK	
		OD 122.0	CH 70.8		RN 2.5	
		FD 131.0			RN 5.0 FX	
		FH 10.0 +1.5	OD 38.0			
			TL 90.0			

<u>Engine</u>	<u>Bore</u>	<b>5A10S02</b>	<b>5L10S01-F</b>	<b>5P10S02-AT</b>	<b>5B10S01</b>	<b>5R10S01</b>
<b>6D14T</b>	110mm	ME999115	ME031617	ME032742	ME032014	ME997423
6 cyl.,6557cc Truck FK615 ,FK415,515					ME032015	ME997439
					ME033943	R20026
				P620L		
Piston : Al-fin & Tin Plated ,Round Combustion Chamber 61mm Liner :Fully Finished						
		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Pin</u>	<u>Piston Ring</u>	
		TL 206.0	TL 116.1		RN 3.0 HK	
		OD 122.0	CH 71.2		RN 2.5	
		FD 131.0	-20.3		RN 5.0 FX	
		FH 10.0 +1.5	OD 38.0			
			TL 90.0			

<b>Suffix Code :</b>	<b>Piston A=Alfin D=Head Anodizing M=MoS2 Coating N=Nitrided O=Oil Gallery T=Tin Plating TL=Total Length CH=Compression Height</b>	<b>Piston Pin OD=Outer Diameter TL=Total Length Liner C=Chrome plating F=F/F IH=Induction Harden N=Nitrided P=Phosphated S=S/F U=Copper plating TL=Total Length OD=Outer Diameter FD=Flange Diameter FH=Flange Height</b>
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A10S03</b>	<b>5L10S02-F</b>	<b>5P10S03AT</b>	<b>5B10S01</b>	<b>5R10S02</b>
<b>6D14-2AT</b>	110mm	ME999442	ME071198 ME031618	ME072022	ME032014 ME032015 ME033943 P620L	ME032458 ME032260 ME032404 ME032071 R20025
6 cyl.,6557cc Truck FK615 ,FK415,515						
Piston : Al-fin & Tin Plated , Round Combustion Chamber 57mm Liner :Fully Finished						
				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 211.0	TL 116.1	RN 3.0 HK
				OD 122.0	CH 71.1 -21.0	RN 2.5
				FD 131.0	Piston Pin	RN 5.0 FX
				FH 10.0 +1.5	OD 38.0	
					TL 90.0	

<u>Engine</u>	<u>Bore</u>	<b>5A10S04</b>	<b>5L10S02-F</b>	<b>5P10S04AT</b>	<b>5B10S02</b>	<b>5R10S03</b>
<b>6D14-2AT</b>	110mm	ME997080	ME071198 ME031618	ME072170 ME072064 ME072172	ME072128 P6326L	ME999952 R20028
6 cyl.,6557cc Truck FK615 ,FK415,515						
Piston : Al-fin & Tin Plated , Round Combustion Chamber 57mm Liner :Fully Finished						
				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 211.0	TL 116.1	RN 3.0
				OD 122.0	CH 71.1 -20.6	2.5
				FD 131.0	Piston Pin	4.0 FM
				FH 10.0 +1.5	OD 38.0	
					TL 90.0	

<u>Engine</u>	<u>Bore</u>	<b>5A10S05</b>	<b>5L10S02-F</b>	<b>5P10S05-AT</b>	<b>5B10S02</b>	<b>5R10S04</b>
<b>6D14T-3AT</b>	110mm	ME997452	ME071198 ME031618	ME072047	ME072128 P6326L	ME997465 R20933
6 cyl. 6557cc Bus MK115,115H,MM115,515						
Piston : Al-fin ,Round Combustion Chamber 58mm Liner :Fully Finished						
				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 211.0	TL 116.1	RN 2.8 K
				OD 122.0	CH 71.1 -21.5	RN 2.5
				FD 131.0	Piston Pin	4.0 FM
				FH 10.0 +1.5	OD 38.0	
					TL 90.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A10S06</b>	<b>5L10S03-F</b>	<b>5P10S06</b>	<b>5B10S03</b>	<b>5R10S05</b>
<b>6DB1</b>	110mm	30094-02100	30007-62200	30017-90100	30019-20601	30017-75003
	Late Model			30017-92101	P602L	30017-71003
6 cyl. ,8550cc						R20024
Truck T416,486,410D,331,337D						
Bus						
B820J,MR520,410,470,450,MAR410,4						
70						
Piston : Non-Alfin			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
Liner : Fully finished.			TL      270.0	TL      152.5		RN 3.5
			OD      125.0	CH      77.5		2.5
				-2.6		2.5
			FD      135.0	<u>Piston Pin</u>		RN 5.0 FX
			FH      11.8+1.5	OD      40.0		
				TL      95.0		

<u>Engine</u>	<u>Bore</u>	<b>5A10S07</b>	<b>5L10S03-F</b>	<b>5P10S07</b>	<b>5B10S03</b>	<b>5R10S05</b>
<b>6DB1</b>	110mm	30094-01100	30007-62200	30017-70102	30019-20601	30017-75003
Old Model					P602L	30017-71003
6 cyl. ,8550cc						R20024
Truck T416,486,410D,331,337D						
Bus						
B820J,MR520,410,470,450,MAR410,4						
70						
Piston : Non-Alfin			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
Liner : Fully finished.			TL      270.0	TL      139.5		RN 3.5 
			OD      125.0	CH      77.5 -2.6		2.5 
			FD      135.0	<u>Piston Pin</u>		2.5 
			FH      11.8+1.5	OD      40.0		RN 5.0 FX 
				TL      95.0		

<u>Engine</u>	<u>Bore</u>	<b>5A13S01</b>	<b>5L13S01-CF</b>	<b>5P13S01</b>	<b>5B10S01</b>	<b>5R13S01</b>
<b>6D15</b>	113mm	MFDKT6201	ME031656	ME032480 ME032593	ME032014 ME032015 ME033943	ME032403 ME072306 R20911
6 cyl. 6919cc Truck FK116,216,FM316,M116,516,					P620L	
Piston : Non-Alfin or Al-fin , Round Combustion Chamber 57mm Liner :Fully-Finished or Water Jacket Chrome plated			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      206.0	TL      115.8		RN 3.0 H
			OD      125.0	CH      70.8 -21.3		2.5
			FD      133.0	<u>Piston Pin</u>		5.0 FX
			FH      10.0+1.5	OD      38.0		
				TL      90.0		

**Piston A=Alfin D=Head Anodizing M=MoS2 Coating N=Nitrided O=Oil Gallery T=Tin Plating TL=Total Length**  
**CH=Compression Height Piston Pin OD=Outer Diameter TL=Total Length Liner C=Chrome plating F=F/F IH=Induction Harden**  
**N=Nitrided P=Phosphated S=S/F U=Copper plating TL=Total Length OD=Outer Diameter FD=Flange Diameter FH=Flange Height**

# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A13S02</b>	<b>5L13S01-CF</b>	<b>5P13S02</b>	<b>5B10S01</b>	<b>5R13S01</b>
<b>6D15</b>	113mm	MFDKT6301	ME031656	ME031661 ME072033/35	ME032014 ME032015 ME033943 P620L	ME032403 ME072306 R20911
6 cyl. 6919cc Truck FK116,216,FM316,M116,516,						
Piston : Non-Alfin or Al-fin , Round Combustion Chamber 57mm Liner :Fully-Finished or Water Jacket Chrome plated				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 206.0	TL 116.2	RN 3.0 H
				OD 125.0	CH 71.2 -21.0	2.5
				FD 133.0	Piston Pin	5.0 FX
				FH 10.0+1.5	OD 38.0	
					TL 90.0	

<u>Engine</u>	<u>Bore</u>	<b>5A13S03</b>	<b>5L13S01-CF</b>	<b>5P13S03-A</b>	<b>5B10S01</b>	<b>5R13S01</b>
<b>6D15T</b>	113mm	MFDKT6002	ME031656	ME032870 ME032871	ME032014 ME032015 ME033943 P620L	ME032403 ME072306 R20911
6 cyl. 6919cc Truck FK116,216,FM316,M116,516,						
Piston : Al-fin ,Round Combustion Chamber 59mm Liner :Fully-Finished or Water Jacket Chrome plated				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 206.0	TL 116.1	RN 3.0 H
				OD 125.0	CH 71.1 -23.0	2.5
				FD 133.0	Piston Pin	5.0 FX
				FH 10.0+1.5	OD 38.0	
					TL 90.0	

<u>Engine</u>	<u>Bore</u>	<b>5A13S04</b>	<b>5L13S02-FP</b>	<b>5P13S04-A</b>	<b>5B10S02</b>	<b>5R13S02</b>
<b>6D15-3AT</b>	113mm	ME997463	ME071090 ME071145 ME047574	ME072321 ME072055	ME072128 P6326L	ME999954 ME997466 ME999929 ME997456 R20901
6 cyl. 6919cc Truck FK116,216,FM316,M116,516,						
Piston : Al-fin ,Round Combustion Chamber 57mm Liner : Fully finished & phosphated.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 206.0	TL 116.2	RN 2.806
				OD 117.0	CH 71.0 -21.4	K
				FD 125.0	Piston Pin	2.5
				FH 8.0+1.5	OD 38.0	4.0 FM
					TL 92.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A18S01</b>	<b>5L18S01-FP</b>	<b>5P18S01-A</b>	<b>5B18S01</b>	<b>5R18S01</b>
<b>6D16</b>	118mm	MFDKT7400	ME071224 ME071225 ME071228	ME072062	ME035380 ME035381 ME072126 P6321	ME999540 ME999955 R20281
6 cyl. 7545cc Fighter Truck FK617A,FK618 ,						
Piston : Al-fin ,Round Combustion Chamber 60mm Liner : Fully finished & phosphated.						
				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 204.0	TL 116.1	RN 3.0
				OD 122.0	CH 71.1 -21.8	2.5
				FD 128.0	Piston Pin	4.0 FX
				FH 8.0	OD 38.0	
					TL 92.0	

<u>Engine</u>	<u>Bore</u>	<b>5A18S02</b>	<b>5L18S01-FP</b>	<b>5P18S02-A</b>	<b>5B18S01</b>	<b>5R18S01</b>
<b>6D16</b>	118mm	ME997338	ME071224 ME071225 ME071228	ME072000	ME035380 ME035381 ME072126 P6321	ME999540 ME999955 R20281
6 cyl. 7545cc Construction Machine						
Piston : Al-fin ,Round Combustion Chamber 60mm Liner : Fully finished & phosphated.						
				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 204.0	TL 116.1	RN 3.0
				OD 122.0	CH 71.1 -21.8	2.5
				FD 128.0	Piston Pin	4.0 FX
				FH 8.0	OD 38.0	
					TL 92.0	

<u>Engine</u>	<u>Bore</u>	<b>5A18S03</b>	<b>5L18S02-FP</b>	<b>5P18S03-A</b>	<b>5B10S02</b>	<b>5R18S02</b>
<b>6D16T</b>	118mm	ME999945	ME041102 ME041105	ME072065	ME072128 P6326L	ME997467 R20213
6 cyl. 7545cc Truck Fighter FK617A,618						
Piston : Al-fin ,Round Combustion Chamber 62mm Liner : Fully finished & phosphated.						
				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 206.0	TL 116.1	RN 2.806
				OD 122.0	CH 71.1 -22.7	K
				FD 128.0	Piston Pin	2.5
				FH 8.0+1.5	OD 38.0	4.0 FM
					TL 92.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



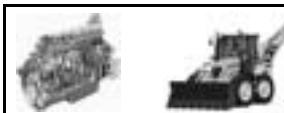
<u>Engine</u>	<u>Bore</u>	<b>5A18S04</b>	<b>5L18S02-FP</b>	<b>5P18S04-A</b>	<b>5B10S02</b>	<b>5R18S02</b>
<b>6D16T</b>	118mm	ME997446	ME041102 ME041105	ME072067	ME072128 P6326L	ME997467 R20213
6 cyl. 7545cc Crane						
Piston : Al-fin ,Round Combustion Chamber 62mm Liner : Fully finished & phosphated.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL 206.0	TL 116.1		RN 2.806
			OD 122.0	CH 71.1		K
			FD 128.0	Piston Pin		2.5
			FH 8.0+1.5	OD 38.0		4.0 FM
				TL 92.0		

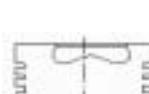
<u>Engine</u>	<u>Bore</u>	<b>5A18S05</b>	<b>5L18S02-FP</b>	<b>5P18S05-AO</b>	<b>5B10S02</b>	<b>5R18S02</b>
<b>6D16-3AT</b>	118mm	MFKT7257000	ME041102 ME041105	ME072570	ME072128 P6326L	ME997467 R20213
6 cyl. 7545cc						
Piston : Al-fin & Oil gallery, Round Combustion Chamber 56mm Liner : Fully finished & phosphated.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL 206.0	TL 116.1		RN 2.806
			OD 122.0	CH 71.1		K
			FD 128.0	Piston Pin		2.5
			FH 8.0+1.5	OD 38.0		4.0 FM
				TL 92.0		

<u>Engine</u>	<u>Bore</u>	<b>5A18S06</b>	<b>5L18S02-FP</b>	<b>5P18S06-AO</b>	<b>5R18S02</b>
<b>6D16-T</b>	118mm	MFKT3001990	ME041102 ME041105	ME300199	ME997467 R20213
6 cyl. 7545cc					
Piston : Al-fin & Oil gallery, Round Combustion Chamber 57mm Liner : Fully finished & phosphated.					
			<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
			TL 206.0	TL 116.1	RN 2.806
			OD 122.0	CH 71.1	K
			FD 128.0	Piston Pin	2.5
			FH 8.0+1.5	OD 42.0	4.0 FM
				TL 92.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A18S07</b>	<b>5L18S01-FP</b>	<b>5P18S07-A</b>	<b>5B10S02</b>	<b>5R18S01</b>
<b>6D17</b>	118mm	ME997643	ME071224 ME071225 ME071228	ME072394	ME072128 P6326L	ME999540 ME99955 R20281
6 cyl. 7545cc						
Piston : Al-fin ,Round Combustion Chamber 59mm Liner : Fully finished & phosphated.			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL 204.0	TL 111.2		RN 3.0
			OD 122.0	CH 66.1		2.5
			FD 128.0	<u>Piston Pin</u>		4.0 FX
			FH 8.0	OD 38.0		
				TL 92.0		

<u>Engine</u>	<u>Bore</u>	<b>5A18S08</b>	<b>5L18S02</b>	<b>5P18S08-O</b>	<b>5B10S02</b>	<b>5R18S01</b>
<b>6M60</b>	118mm	MFKT3194310	ME071940	ME131943		
6 cyl. 7500cc Truck:FM260,FM330						
Piston : Oil Gallery Round Combustion Chamber 53mm Liner :						
		<u>Cylinder Liner</u>	<u>Piston</u>			<u>Piston Ring</u>
		TL      209.0	TL      116.1			
		OD	CH      71.1			
		FD	<u>Piston Pin</u>			
		FH	OD      42.0			
			TL      93.0			

<u>Engine</u> <b>6D16-3AT</b> 6 cyl. 7545cc	<u>Bore</u> 118mm		<b>5P18S09</b> ME072570	
Piston :		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
Liner :		TL	TL	
		OD	CH	
		FD	<u>Piston Pin</u>	
		FH	OD	
			TL	

**Suffix Code :** Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating **TL**=Total Length  
**CH**=Compression Height **Piston Pin** **OD**=Outer Diameter **TL**=Total Length **Liner** **C**=Chrome plating **F**=F/F **IH**=Induction Harden  
**N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating **TL**=Total Length **OD**=Outer Diameter **FD**=Flange Diameter **FH**=Flange Height

# Liner Kit For MITSUBISHI



<u>Engine</u> <b>6D16-3AT</b> 6 cyl. 7545cc	<u>Bore</u> 118mm		<b>5P18S10</b> ME072602	
Piston :		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
Liner :		TL	TL	
		OD	CH	
		FD	<u>Piston Pin</u>	
		FH	OD	
			TL	

<u>Engine</u> <b>6D17T2</b> 6 cyl. 7545cc	<u>Bore</u> 118mm		<b>5P18S11</b> ME072546	
Piston :		<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
Liner :		TL	TL 111.1	
		OD	CH 66.1	
		FD	<u>Piston Pin</u>	
		FH	OD 38.0	
			TL 92.0	

<u>Engine</u> <b>6D20</b> 6 cyl. 10308cc	<u>Bore</u> 125mm	<b>5A25S01</b> MFDKT4501	<b>5L25S01-FP</b> ME051554 30907-10500 ME051157	<b>5P25S01-A</b> 30917-10103 30917-10101	<b>5B25S01</b> ME052159 30319-00600 ME052660 30319-00690 P609L	<b>5R25S01</b> 30917-01012 R20029
Piston : Al-fin , Round Combustion Chamber 75mm Liner : Fully Finished			<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>	
			TL 261.3	TL 158.2	RN 4.0 H	
			OD 143.0	CH 83.2 - 22.7	3.0	
			FD 153.0	<u>Piston Pin</u>	6.0 FX	
			FH 11.5-1.3	OD 50.0		
				TL 101.0		

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A25S02</b>	<b>5L25S01-FP</b>	<b>5P25S02-A</b>	<b>5B25S01</b>	<b>5R25S02</b>
<b>6D20</b>	125mm	ME999317	ME051554 30907-10500 ME051157	ME052264	ME052159 30319-00600 ME052660 30319-00690 P609L	ME052145 R20033
6 cyl. 10308cc Truck NP117JD,FP117FD,FD217R, K202,FP117,K202 Bus MP117H,MP517,MP117,517						
Piston : Al-fin , Round Combustion Chamber 75mm Liner : Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.3 OD 143.0 FD 153.0 FH 11.5-1.3	TL 158.0 CH 82.9 -22.90 Piston Pin OD 50.0 TL 101.0	RN 3.306 K 3.0 RN 6.0 FX

<u>Engine</u>	<u>Bore</u>	<b>5A30S01</b>	<b>5L30S01-F</b>	<b>5P30S01-A</b>	<b>5B25S01</b>	<b>5R30S01</b>
<b>6D22</b>	130mm	MF DKT4302	ME051217	ME052447	ME052159 30319-00600 ME052660 30319-00690 P609L	ME052124 30917-20010 R20035
6 cyl. 11149cc Truck FP308,MP518						
Piston : Al-fin ,Round Combustion Chamber 69mm Liner :Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.8 OD 147.0 FD 156.0 FH 11.5+1.8	TL 158.0 CH 82.9 -26.1 Piston Pin OD 50.0 TL 106.0	RN 3.306 K 3.0 6.0 FX

<u>Engine</u>	<u>Bore</u>	<b>5A30S02</b>	<b>5L30S01-F</b>	<b>5P30S02-A</b>	<b>5B25S01</b>	<b>5R30S01</b>
<b>6D22T</b>	130mm	ME999594	ME051217	ME052540 ME052664	ME052159 30319-00600 ME052660 30319-00690 P609L	ME052124 30917-20010 R20035
6 cyl. 11149cc Truck FP308,MP518						
Piston : Al-fin ,Round Combustion Chamber 82mm Liner :Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.8 OD 147.0 FD 156.0 FH 11.5+1.8	TL 158.2 CH 83.1 -23.3 Piston Pin OD 50.0 TL 106.0	RN 3.306 K 3.0 6.0 FX

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A30S03</b>	<b>5L30S01-F</b>	<b>5P30S03-A</b>	<b>5B25S01</b>	<b>5R30S01</b>
<b>6D22T</b>	130mm	MFKT5273000	ME051217	ME052730	ME052159 30319-00600 ME052660 30319-00690	ME052124 30917-20010 R20035
6 cyl. 11149cc Truck FP308,MP518					P609L	
Piston : Al-fin ,Round Combustion Chamber 82mm Liner :Fully Finished				<u>Cylinder Liner</u> TL 261.8 OD 147.0 FD 156.0 FH 11.5+1.8	<u>Piston</u> TL 158.2 CH 83.1 -23.3 <u>Piston Pin</u> OD 50.0 TL 106.0	<u>Piston Ring</u> RN 3.306 K 3.0 6.0 FX

<u>Engine</u>	<u>Bore</u>	<b>5A30S04</b>	<b>5L30S01-F</b>	<b>5P30S04-A</b>	<b>5B25S01</b>	<b>5R30S01</b>
<b>6D22T-3V</b>	130mm	MFKT5013200	ME051217	ME150132	ME052159 30319-00600 ME052660 30319-00690	ME052124 30917-20010 R20035
6 cyl. 11149cc Truck FP308,MP518					P609L	
Piston : Al-fin ,Round Combustion Chamber 80mm Liner :Fully Finished				<u>Cylinder Liner</u> TL 261.8 OD 147.0 FD 156.0 FH 11.5+1.8	<u>Piston</u> TL 158.2 CH 83.1 <u>Piston Pin</u> OD 50.0 TL 106.0	<u>Piston Ring</u> RN 3.306 K 3.0 6.0 FX

<u>Engine</u>	<u>Bore</u>	<b>5A30S05</b>	<b>5L30S01-F</b>	<b>5P30S05-AO</b>	<b>5B25S01</b>	<b>5R30S02</b>
<b>6D22T-3AT</b>	130mm	ME997031	ME051217	ME052792	ME052159 30319-00600 ME052660 30319-00690	ME052889 ME052893 R20081 R20763
6 cyl. 11149cc Truck FP308,MP518					P609L	
Piston : Al-fin & Oil Gallery , Round Combustion Chamber 79mm Liner :Fully Finished				<u>Cylinder Liner</u> TL 261.8 OD 147.0 FD 156.0 FH 11.5+1.8	<u>Piston</u> TL 158.2 CH 83.1 -23.5 <u>Piston Pin</u> OD 50.0 TL 106.0	<u>Piston Ring</u> RN 3.306 K RN 3.0 RN 4.0 FX

Suffix Code :	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A30S06</b>	<b>5L30S01-F</b>	<b>5P30S06-AO</b>	<b>5B25S01</b>	<b>5R30S02</b>
<b>6D22T-3AT-3</b>	130mm	MFKT5281800	ME051217	ME052818	ME052159 30319-00600 ME052660 30319-00690	ME052889 ME052893 R20081 R20763
6 cyl. 11149cc Truck FP308,MP518					P609L	
Piston : Al-fin & Oil Gallery , Round Combustion Chamber 79mm Liner :Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.8	TL 158.2	RN 3.306 K
				OD 147.0	CH 83.1	RN 3.0
				FD 156.0	<u>Piston Pin</u>	RN 4.0 FX
				FH 11.5+1.8	OD 50.0	
					TL 106.0	

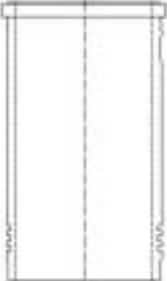
<u>Engine</u>	<u>Bore</u>	<b>5A30S07</b>	<b>5L30S01-F</b>	<b>5P30S07-AO</b>	<b>5B30S02</b>	<b>5R30S03</b>
<b>6D24</b>	130mm	ME996153	ME051217	ME151409	P610LGTA	ME151190 SDM31-094
6 cyl. 11945cc Dump: FP517FD Cargo:FP517H,FP517J,FP517L,FP517 N						
Piston : Al-fin & Oil Gallery Round Combustion Chamber 69mm Liner : Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.8	TL 153.2	SR 3.306 K
				OD 147.0	CH 78.2 -26.2	HB 3.0
				FD 156.0	<u>Piston Pin</u>	SR 4.0
				FH 11.5+1.8	OD 50.0	
					TL 106.0	

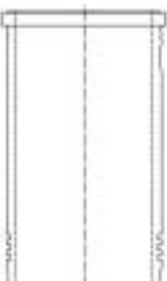
<u>Engine</u>	<u>Bore</u>	<b>5A30S08</b>	<b>5L30S01-F</b>	<b>5P30S08-AO</b>	<b>5B30S02</b>	<b>5R30S03</b>
<b>6D24-3V</b>	130.0mm	ME996153	ME051217	ME151416	P610LGTA	ME151190 SDM31-094
6 cyl. 11945cc Dump: FP517FD Cargo:FP517H,FP517J,FP517L,FP517 N						
Piston : Al-fin & Oil Gallery Round Combustion Chamber 69mm Liner : Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.7	TL 153.2	SR 3.306 K
				OD 147.0	CH 78.1	HB 3.0
				FD 156.0	<u>Piston Pin</u>	SR 4.0
				FH 11.5+1.8	OD 50.0	
					TL 106.0	

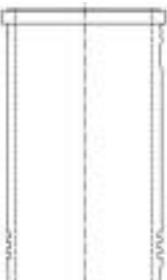
<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A30S09</b>	<b>5L30S01-F</b>	<b>5P30S09-AO</b>	<b>5B30S02</b>	
<b>6D24</b> 6 cyl. 11945cc	130.0mm	MFKT5064200	ME051217	ME150642	P610LGTA	
Piston : Al-fin & Oil Gallery Round Combustion Chamber 67mm Liner :Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.7 OD 147.0 FD 156.0 FH 11.5+1.8	TL 153.2 CH 78.1 <u>Piston Pin</u> OD 50.0 TL 106.0	

<u>Engine</u>	<u>Bore</u>	<b>5A30S10</b>	<b>5L30S01-F</b>	<b>5P30S10-AO</b>	<b>5B30S02</b>	<b>5R30S03</b>
<b>6D24T</b> 6 cyl. 11945cc Dump: FP517FD Cargo:FP517H,FP517J,FP517L,FP517N	130.0mm	ME996470	ME051217	ME158096	P610LGTA	ME151190 SDM31-094
Piston : Al-fin & Oil Gallery Round Combustion Chamber 69mm Liner :Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.7 OD 147.0 FD 156.0 FH 11.5+1.8	TL 153.2 CH 78.1 <u>Piston Pin</u> OD 50.0 TL 106.0	SR 3.306 K  HB 3.0  SR 4.0 

<u>Engine</u>	<u>Bore</u>	<b>5A30S11</b>	<b>5L30S01-F</b>	<b>5P30S11-AO</b>	<b>5B30S02</b>	<b>5R30S03</b>
<b>6D24T (III)</b> 6 cyl. 11945cc Dump: FP517FD Cargo:FP517H,FP517J,FP517L,FP517N	130.0mm	MFKT5308100	ME051217	ME153081	P610LGTA	ME151190 SDM31-094
Piston : Al-fin & Oil Gallery Round Combustion Chamber 65mm Liner :Fully Finished				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston Ring</u>
				TL 261.7 OD 147.0 FD 156.0 FH 11.5+1.8	TL 125.1 CH 78.1 <u>Piston Pin</u> OD 50.0 TL 106.0	SR 3.306 K  HB 3.0  SR 4.0 

<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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## Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A30S12</b>	<b>5L30S01-F</b>	<b>5P30S12-AO</b>	<b>5B30S02</b>	<b>5R30S03</b>
<b>6D24T</b>	130.0mm	MFKT5265200	ME051217	ME152652 ME152654	P610LGTA	ME151190 SDM31-094
6 cyl. 1194cc Dump: FP517FD Cargo:FP517H,FP517J,FP517L,FP517N						
Piston : Al-fin & Oil Gallery Round Combustion Chamber 66mm Liner :Fully Finished						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      261.7	TL      153.2		SR 3.306 K
			OD      147.0	CH      78.1		HB 3.0
			FD      156.0	<u>Piston Pin</u>		SR 4.0
			FH      11.5+1.8	OD      50.0		
				TL      106.0		

<u>Engine</u>	<u>Bore</u>	<b>5A30E01</b>	<b>5L30E01-F</b>	<b>5P30E01-A</b>	<b>5R30E01</b>	<b>5R30E01</b>
<b>8DC4</b>	130.0mm	ME999145	ME062526	ME062273	31219-70600	ME062298
			31207-72603/4		P607LX4	R20036
8 cyl.,13273cc Truck T811P,901FD,NV112,FV313 Bus B806L.K.N,B905N,NA,B805N,NA, MS512N,512NA,MS512						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      229.3	TL      145.5		RN 3.306 K 
			OD      147.0	CH      80.5		3.0 
			FD      157.0	<u>Piston Pin</u>		6.0 FX 
			FH      11.8+1.3	OD      45.0		
				TL      108		
Piston : Al-fin . Round Combustion Chamber 72mm Liner :Fully Finished/Water Jacket Chromed.						

<u>Engine</u>	<u>Bore</u>	<b>5A30E02</b>	<b>5L30E01-F</b>	<b>5P30E02A</b>	<b>5R30E01</b>	<b>5R30E01</b>
<b>8DC7</b>	130.0mm	ME999147	ME062526 31207-72603/4	ME062280	31219-70600 P607LX4	ME062298 R20036
8 cyl.,13273cc Truck T811P,901FD,NV112,FV313 Bus B806L.K.N,B905N,NA,B805N,NA, MS512N,512NA,MS512			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston Ring</u>
			TL      229.3	TL      143.0		RN 3.306 K 
			OD      147.0	CH      78.0		3.0 
			FD      157.0	<u>Piston Pin</u>		6.0 FX 
			FH      11.8+1.3	OD      45.0		
				TL      108		
Piston : Al-fin . Round Combustion Chamber 73mm Liner :Fully Finished/Water Jacket Chromed.						

**Suffix Code :** Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating **TL**=Total Length  
**CH**=Compression Height Piston Pin **OD**=Outer Diameter **TL**=Total Length Liner **C**=Chrome plating **F**=F/F **IH**=Induction Harden  
**N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating **TL**=Total Length **OD**=Outer Diameter **FD**=Flange Diameter **FH**=Flange Height

# Liner Kit For MITSUBISHI



<u>Engine</u> <b>6D40</b>	<u>Bore</u> 135mm 6 cyl. 12023cc The Great Truck	<b>5A35S01</b> ME997307	<b>5L35S01</b> ME120028	<b>5P35S01-AO</b> ME120533	<b>5B35S01</b>	<b>5R35S01</b> ME120536 SDM31-056ZZ																								
Piston : 1st & 2nd groove Al-fin & Oil Gallery ,Round Combustion Chamber 90mm Liner : Fully finished & Phosphated.				<p><u>Cylinder Liner</u></p> <table> <tr> <td>TL</td> <td>261.0</td> <td>TL</td> <td>157.00</td> </tr> <tr> <td>OD</td> <td>140.0</td> <td>CH</td> <td>82.50 -20.00</td> </tr> <tr> <td>FD</td> <td>149.0</td> <td><u>Piston Pin</u></td> <td></td> </tr> <tr> <td>FH</td> <td>9.0+1.3</td> <td>OD</td> <td>55.0</td> </tr> <tr> <td></td> <td></td> <td>TL</td> <td>109.0</td> </tr> </table>	TL	261.0	TL	157.00	OD	140.0	CH	82.50 -20.00	FD	149.0	<u>Piston Pin</u>		FH	9.0+1.3	OD	55.0			TL	109.0	<p><u>Piston</u></p>	<p><u>Piston Ring</u></p> <table> <tr> <td>RN 3.306</td> <td></td> </tr> <tr> <td>4.0 FM</td> <td></td> </tr> </table>	RN 3.306		4.0 FM	
TL	261.0	TL	157.00																											
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RN 3.306																														
4.0 FM																														

<u>Engine</u> <b>6D40</b>	<u>Bore</u> 135mm 6 cyl. 12023cc The Great Truck	<b>5A35S02</b> MFKT2119900	<b>5L35S01</b> ME120028	<b>5P35S02-AO</b> ME121199	<b>5B35S01</b>	<b>5R35S01</b> ME120536 SDM31-056ZZ																								
Piston : 1st & 2nd groove Al-fin & Oil Gallery ,Round Combustion Chamber 72mm Liner : Fully finished & Phosphated.				<p><u>Cylinder Liner</u></p> <table> <tr> <td>TL</td> <td>261.0</td> <td>TL</td> <td>157.50</td> </tr> <tr> <td>OD</td> <td>140.0</td> <td>CH</td> <td>82.6</td> </tr> <tr> <td>FD</td> <td>149.0</td> <td><u>Piston Pin</u></td> <td></td> </tr> <tr> <td>FH</td> <td>9.0+1.3</td> <td>OD</td> <td>55.0</td> </tr> <tr> <td></td> <td></td> <td>TL</td> <td>109.0</td> </tr> </table>	TL	261.0	TL	157.50	OD	140.0	CH	82.6	FD	149.0	<u>Piston Pin</u>		FH	9.0+1.3	OD	55.0			TL	109.0	<p><u>Piston</u></p>	<p><u>Piston Ring</u></p> <table> <tr> <td>RN 3.306</td> <td></td> </tr> <tr> <td>4.0 FM</td> <td></td> </tr> </table>	RN 3.306		4.0 FM	
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		TL	109.0																											
RN 3.306																														
4.0 FM																														

<u>Engine</u> <b>8DC8</b>	<u>Bore</u> 135mm 8 cyl.,14886cc	<b>5A35E01</b> ME999148	<b>5L35E01-CF</b> ME061036 ME062597~9 31207-72104	<b>5P35E01-A</b> ME090165	<b>5B30E01</b> 31219-70600 P607LX4	<b>5R35E01</b> ME062086 31217-60012 R20970																												
Piston : Al-Fin, Round Combustion Chamber 75mm Liner : Phosphated,water jacket Chromed.				<p><u>Cylinder Liner</u></p> <table> <tr> <td>TL</td> <td>229.7</td> <td>TL</td> <td>143.0</td> </tr> <tr> <td>OD</td> <td>154.0</td> <td>CH</td> <td>78.0 -13.0</td> </tr> <tr> <td>FD</td> <td>163.0</td> <td></td> <td>-23.0</td> </tr> <tr> <td>FH</td> <td>11.8+1.7</td> <td><u>Piston Pin</u></td> <td></td> </tr> <tr> <td></td> <td></td> <td>OD</td> <td>45.0</td> </tr> <tr> <td></td> <td></td> <td>TL</td> <td>108</td> </tr> </table>	TL	229.7	TL	143.0	OD	154.0	CH	78.0 -13.0	FD	163.0		-23.0	FH	11.8+1.7	<u>Piston Pin</u>				OD	45.0			TL	108	<p><u>Piston</u></p>	<p><u>Piston Ring</u></p> <table> <tr> <td>RN 4.07 H</td> <td></td> </tr> <tr> <td>6.0 FX</td> <td></td> </tr> </table>	RN 4.07 H		6.0 FX	
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<u>Suffix Code</u>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A35E02</b>	<b>5L35E01-CF</b>	<b>5P35E02-A</b>	<b>5B30E01</b>	<b>5R35E02</b>
<b>8DC81</b>	135mm	MFDKT4601	ME061036 ME062597~9 31207-72104	ME062422	31219-70600 P607LX4	ME062022 ME062246 ME065684 R20042
8 cyl.,14886cc FT,FJ,FV						
Piston : Al-Fin, Round Combustion Chamber 73mm Liner : Phosphated,water jacket Chromed.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u>
			TL 229.7	TL 143.0		Ring RN 3.306
			OD 154.0	CH 78.0 -23.4		K 3.0
			FD 163.0	<u>Piston Pin</u>		RN 6.0 FX
			FH 11.8+1.7	OD 45.0		
				TL 108		

<u>Engine</u>	<u>Bore</u>	<b>5A35E03</b>	<b>5L35E01-CF</b>	<b>5P35E03-A</b>	<b>5B30E01</b>	<b>5R35E02</b>
<b>8DC82</b>	135mm	MFDKT6330	ME061036 ME062597~9 31207-72104	ME062589	31219-70600 P607LX4	ME062022 ME062246 ME065684 R20042
8 cyl.,14886cc FT,FJ,FV						
Piston : Al-Fin, Round Combustion Chamber 71mm Liner : Phosphated,water jacket Chromed.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u>
			TL 229.7	TL 143.1		Ring RN 3.306
			OD 154.0	CH 78.0 -12.3		K 3.0
			FD 163.0			RN 6.0 FX
			FH 11.8+1.7	<u>Piston Pin</u>		
				OD 45.0		
				TL 108		

<u>Engine</u>	<u>Bore</u>	<b>5A35E04</b>	<b>5L35E01-CF</b>	<b>5P35E04-A</b>	<b>5B30E01</b>	<b>5R35E03</b>
<b>8DC82</b>	135mm	ME997013	ME061036 ME062597~9 31207-72104	ME090719 ME090717	31219-70600 P607LX4	ME090574 R20791
8 cyl.,14886cc FT,FJ,FV						
Piston : Al-Fin, Round Combustion Chamber 71mm Liner : Phosphated,water jacket Chromed.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u>
			TL 229.7	TL 143.1		Ring RN 3.306
			OD 154.0	CH 78.0 -12.3		K 3.0
			FD 163.0			4.0 FM
			FH 11.8+1.7	<u>Piston Pin</u>		
				OD 45.0		
				TL 108		

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A35E05</b>	<b>5L35E02-CF</b>	<b>5P35E05-A</b>	<b>5B35E01</b>	<b>5R35E04</b>
<b>8DC9</b>	135mm	MFDKT5604	ME062602~4	ME062408	ME062310 PP617LX4	ME062018 ME062230 R20043
8 cyl.,16031cc Tractor FP215,FV215						
Piston : Al-Fin, Round Combustion Chamber 75mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.0	Ring RN 3.306
				OD 154.0	CH 88.0 -26.0	K 3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	RN 6.0 FX
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A35E06</b>	<b>5L35E02-CF</b>	<b>5P35E06-A</b>	<b>5B35E01</b>	<b>5R35E04</b>
<b>8DC9T</b>	135mm	ME999435	ME062602~4	ME062684	ME062310 PP617LX4	ME062018 ME062230 R20043
8 cyl.,16031cc Tractor FP215,FV215						
Piston : Al-Fin, Round Combustion Chamber 77mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.0	Ring RN 3.306
				OD 154.0	CH 88.0	K 3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	RN 6.0 FX
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A35E07</b>	<b>5L35E02-CF</b>	<b>5P35E07-A</b>	<b>5B35E01</b>	<b>5R35E04</b>
<b>8DC9T2-3V</b>	135mm	MFKT9352600	ME062602~4	ME093526	ME062310 PP617LX4	ME062018 ME062230 R20043
8 cyl.,16031cc						
Piston : Al-Fin, Round Combustion Chamber 61mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 150.0	Ring RN 3.306
				OD 154.0	CH 88.0	K 3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	RN 6.0 FX
					TL 112.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A35E08</b>	<b>5L35E02-CF</b>	<b>5P35E08-A</b>	<b>5B35E01</b>	<b>5R35E04</b>
<b>8DC9T2</b>	135mm	MFKT9771400	ME062602~4	ME091311	ME062310	ME062018
8 cyl.,16031cc					PP617LX4	ME062230
Piston : Al-Fin, Round Combustion Chamber 79mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.0	Ring RN 3.306
				OD 154.0	CH 88.0	K 3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	RN 6.0 FX
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A35E09</b>	<b>5L35E02-CF</b>	<b>5P35E09-A</b>	<b>5B35E01</b>	<b>5R35E04</b>
<b>8DC9T-3V</b>	135mm	ME997720	ME062602~4	ME090167	ME062310	ME062018
8 cyl.,16031cc					PP617LX4	ME062230
Piston : Al-Fin, Round Combustion Chamber 79mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.0	Ring RN 3.306
				OD 154.0	CH 88.0	K 3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	RN 6.0 FX
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A35E10</b>	<b>5L35E02-CF</b>	<b>5P35E10-A</b>	<b>5B35E01</b>	<b>5R35E04</b>
<b>8DC91</b>	135mm	ME999507	ME062602~4	ME062336	ME062310	ME062018
8 cyl.,16031cc	Tractor				PP617LX4	ME062230
FP215,FV215						R20043
Piston : Al-Fin, Round Combustion Chamber 73mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.0	Ring RN 3.306
				OD 154.0	CH 88.0	K 3.0
				FD 163.0	-24.4	3.0
				FH 11.8+1.7	<u>Piston Pin</u>	RN 6.0 FX
					OD 50.0	
					TL 112.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A35E11</b>	<b>5L35E02-CF</b>	<b>5P35E11-A</b>	<b>5B35E01</b>	<b>5R35E05</b>	
<b>8DC91T</b>	135mm	ME997303	ME062602~4	ME091048	ME062310	ME090578	
<b>8DC92A</b>					PP617LX4	R20044	
8 cyl.,16031cc Truck:FT315,FV315,FU315,FS313,FP315,FW125 Bus:MS615							
Piston : Al-Fin, Round Combustion Chamber 73mm Liner : Fully finished,water jacket Chromed.							
		<u>Cylinder Liner</u> TL 259.7 OD 154.0 FD 163.0 FH 11.8+1.7		<u>Piston</u> TL 153.2 CH 88.2 -24.3 <u>Piston Pin</u> OD 50.0 TL 112.0		<u>Piston</u> <u>Ring</u> RN 3.306 K 3.0 3.0 RN 4.0 FM	

<u>Engine</u>	<u>Bore</u>	<b>5A35E12</b>	<b>5L35E02-CF</b>	<b>5P35E12-A</b>	<b>5B35E01</b>	<b>5R35E05</b>	
<b>8DC91T</b>	135mm	ME997134	ME062602~4	ME091419	ME062310	ME090578	
8 cyl.,16031cc Truck:FT315,FV315,FU315,FS313,FP315,FW125 Bus:MS615					PP617LX4	R20044	
Piston : Al-Fin, Round Combustion Chamber 77mm Liner : Fully finished,water jacket Chromed.							
		<u>Cylinder Liner</u> TL 259.7 OD 154.0 FD 163.0 FH 11.8+1.7		<u>Piston</u> TL 153.1 CH 88.2 -24.8 <u>Piston Pin</u> OD 50.0 TL 112.0		<u>Piston</u> <u>Ring</u> RN 3.306 K 3.0 3.0 RN 4.0 FM	

<u>Engine</u>	<u>Bore</u>	<b>5A35E13</b>	<b>5L35E02-CF</b>	<b>5P35E13-A</b>	<b>5B35E01</b>	<b>5R35E05</b>	
<b>8DC91TN-3V</b>	135mm	ME997720	ME062602~4	ME092922	ME062310	ME090578	
8 cyl.,16031cc Truck:FT315,FV315,FU315,FS313,FP315,FW125 Bus:MS615					PP617LX4	R20044	
Piston : Al-Fin, Round Combustion Chamber 73mm Liner : Fully finished,water jacket Chromed.							
		<u>Cylinder Liner</u> TL 259.7 OD 154.0 FD 163.0 FH 11.8+1.7		<u>Piston</u> TL 153.1 CH 88.1 <u>Piston Pin</u> OD 50.0 TL 112.0		<u>Piston</u> <u>Ring</u> RN 3.306 K 3.0 3.0 RN 4.0 FM	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A35E14</b>	<b>5L35E02-CF</b>	<b>5P35E14-A</b>	<b>5B35E01</b>	<b>5R35E05</b>
<b>8DC93</b>	135mm	ME996209	ME062602~4	ME093424	ME062310 PP617LX4	ME090578 R20044
8 cyl.,16031cc Truck:FT315,FV315,FU315,FS313,FP315,FW125 Bus:MS615						
Piston : Al-Fin, Round Combustion Chamber 61mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.1	Ring RN 3.306 K
				OD 154.0	CH 88.1	3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	RN 4.0 FM
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A38E01</b>	<b>5L38E01-CF</b>	<b>5P38E01-A</b>	<b>5B38E01</b>	<b>5R38E01</b>
<b>8DC10</b>	138mm	ME997029	ME062783	ME091049	ME062310 PP617LX4	ME090582 ME997030 R20311
8 cyl.						
Piston : Alfin Round Combustion Chamber 74mm Liner :Fully-finished & water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 259.7	TL 153.1	Ring RN 3.306 K
				OD 154.0	CH 88.1	3.0
				FD 163.0	<u>Piston Pin</u>	3.0
				FH 11.8+1.7	OD 50.0	4.0 FM
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A42E01</b>	<b>5L42E01-CF</b>	<b>5P42E01-A</b>	<b>5B38E01</b>	<b>5R42E01</b>
<b>8DC11</b>	142mm	ME997305	ME060439 ME060440 ME060441	ME091050	ME062310 PP617LX4	ME090586 ME999990 R20047
8 cyl.,16752cc KS,FUSO,KC-FV						
Piston : Al-Fin, Round Combustion Chamber 75mm Liner : Phosphated,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u>
				TL 257.7	TL 153.1	Ring RN 3.306 K
				OD 154.0	CH 88.1 -1.6	3.0
				FD 163.0	-25.3	3.0
				FH 201.3+1. 7	<u>Piston Pin</u>	4.0 FM
					OD 50.0	
					TL 112.0	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A42E02</b>	<b>5L42E01-CF</b>	<b>5P42E02-A</b>	<b>5B38E01</b>	<b>5R42E01</b>
<b>8DC11</b>	142mm	ME996210	ME060439 ME060440 ME060441	ME093426	ME062310 PP617LX4	ME090586 ME999990 R20047
8 cyl.,16752cc KS,FUSO,KC-FV						
Piston : Al-Fin, Round Combustion Chamber 63mm Liner : Phosphated,water jacket Chromed.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u>
			TL 257.7	TL 153.1		Ring RN 3.306
			OD 154.0	CH 88.1		K 3.0
			FD 163.0			3.0
			FH 201.3+1. 7	<u>Piston Pin</u>		4.0 FM
				OD 50.0		
				TL 112.0		

<u>Engine</u>	<u>Bore</u>	<b>5A42E03</b>	<b>5L42E01-CF</b>	<b>5P42E03-A</b>	<b>5B38E01</b>	<b>5R42E01</b>
<b>8DC11-3V</b>	142mm	MHKT9342700	ME060439 ME060440 ME060441	ME093427	ME062310 PP617LX4	ME090586 ME999990 R20047
8 cyl.,16752cc KS,FUSO,KC-FV						
Piston : Al-Fin, Round Combustion Chamber 63mm Liner : Phosphated,water jacket Chromed.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u>
			TL 257.7	TL 153.1		Ring RN 3.306
			OD 154.0	CH 88.1		K 3.0
			FD 163.0			3.0
			FH 201.3+1. 7	<u>Piston Pin</u>		4.0 FM
				OD 50.0		
				TL 112.0		

<u>Engine</u>	<u>Bore</u>	<b>5A42E04</b>	<b>5L42E01-CF</b>	<b>5P42E04-A</b>	<b>5B38E01</b>	<b>5R42E01</b>
<b>8DC11-3V</b>	142mm	ME999989	ME060439 ME060440 ME060441	ME090165	ME062310 PP617LX4	ME090586 ME999990 R20047
8 cyl.,16752cc KS,FUSO,KC-FV						
Piston : Al-Fin, Round Combustion Chamber 75mm Liner : Phosphated,water jacket Chromed.						
			<u>Cylinder Liner</u>	<u>Piston</u>		<u>Piston</u>
			TL 257.7	TL 153.1		Ring RN 3.306
			OD 154.0	CH 88.1		K 3.0
			FD 163.0			3.0
			FH 201.3+1. 7	<u>Piston Pin</u>		4.0 FM
				OD 50.0		
				TL 112.0		

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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# Liner Kit For MITSUBISHI



<u>Engine</u>	<u>Bore</u>	<b>5A46E01</b>	<b>5L46E01</b>	<b>5P46E01-A</b>	<b>5B46E01</b>	<b>5R46E01</b>
<b>8M20</b>	146mm	ME997879	ME161018	ME160286		ME996163 R20855
8 cyl.,20080cc Tadano Crane:OC-160M-2-00003 Truck:FV511						
Piston : Al-Fin, Round Combustion Chamber 77mm Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u> Ring RN 3.306
				TL	TL 147.7	K
				OD	CH 82.7	3.0
				FD	<u>Piston Pin</u>	3.0
				FH	OD 50.0	RN 4.0 SM
					TL 112.0	

<u>Engine</u>	<u>Bore</u>	<b>5A46E02</b>	<b>5L46E01</b>	<b>5P46E02-A</b>	<b>5B46E01</b>	<b>5R46E02</b>
<b>8M20</b>	146mm		ME161018	ME163189		
8 cyl.,20080cc Tadano Crane:OC-160M-2-00003 Truck:FV511,FV411						
Piston : Al-Fin, Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u> Ring
				TL	TL 147.6	
				OD	CH 82.6	
				FD	<u>Piston Pin</u>	
				FH	OD 55.0	
					TL	

<u>Engine</u>	<u>Bore</u>	<b>5A50E01</b>	<b>5L50E01</b>	<b>5P50E01-A</b>	<b>5B46E01</b>	<b>5R50E01</b>
<b>8M21</b>	150mm			ME161300		
8 cyl., cc						
Piston : Al-Fin, Liner : Fully finished,water jacket Chromed.				<u>Cylinder Liner</u>	<u>Piston</u>	<u>Piston</u> Ring
				TL	TL 147.7	
				OD	CH 82.7	
				FD	<u>Piston Pin</u>	
				FH	OD 50.0	
					TL	

<b>Suffix Code :</b>	Piston <b>A</b> =Alfin <b>D</b> =Head Anodizing <b>M</b> =MoS2 Coating <b>N</b> =Nitrided <b>O</b> =Oil Gallery <b>T</b> =Tin Plating <b>TL</b> =Total Length <b>CH</b> =Compression Height <b>Piston Pin</b> <b>OD</b> =Outer Diameter <b>TL</b> =Total Length <b>Liner</b> <b>C</b> =Chrome plating <b>F</b> =F/F <b>IH</b> =Induction Harden <b>N</b> =Nitrided <b>P</b> =Phosphated <b>S</b> =S/F <b>U</b> =Copper plating <b>TL</b> =Total Length <b>OD</b> =Outer Diameter <b>FD</b> =Flange Diameter <b>FH</b> =Flange Height
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