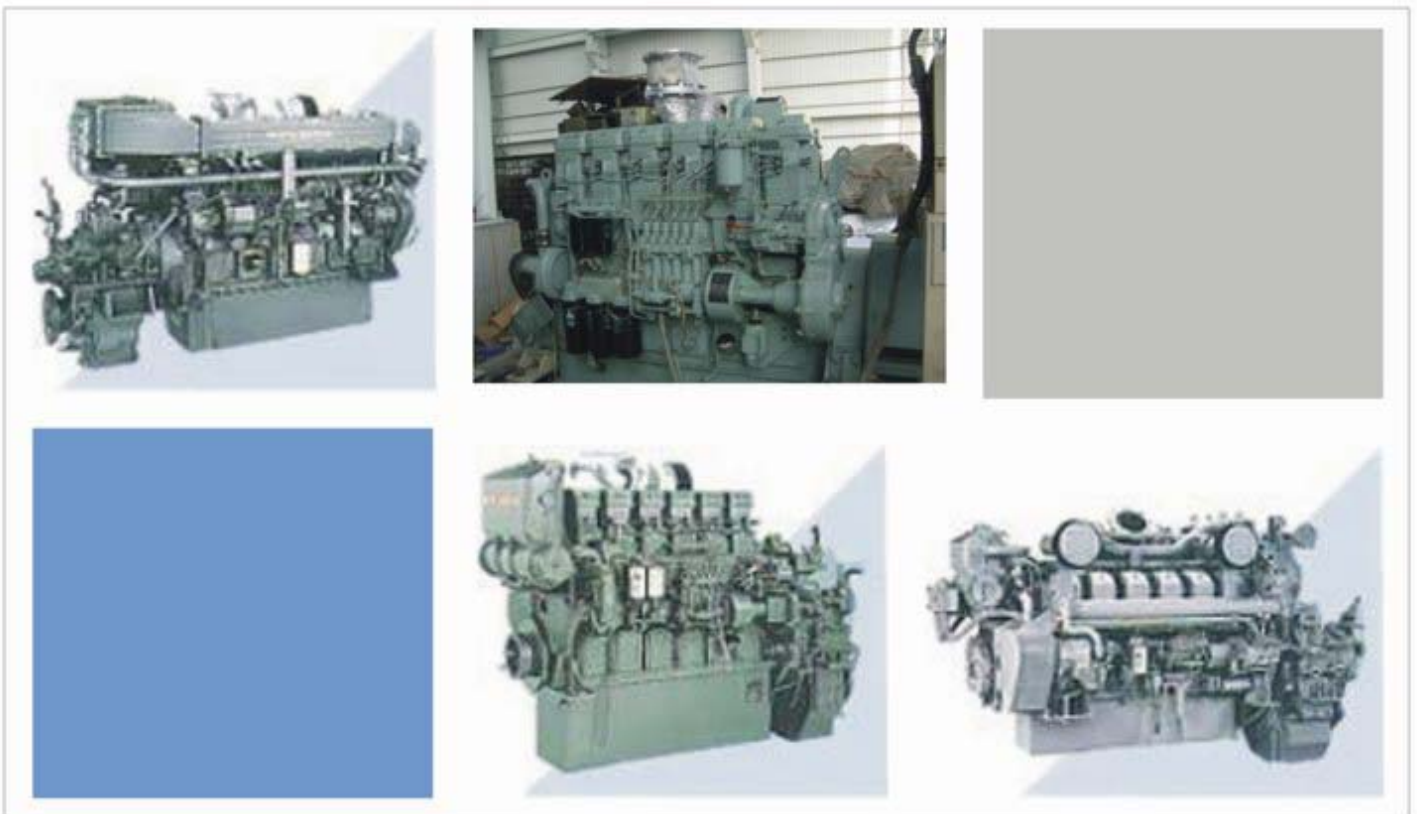




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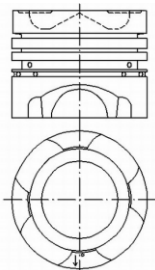
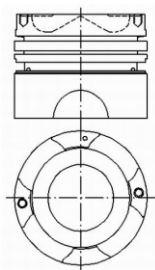
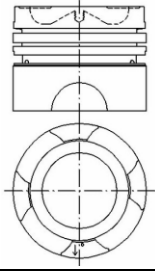
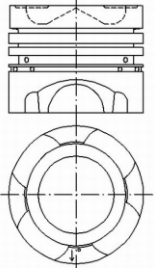
## **MITSUBISHI MARINE**

### **SERIES PARTS**



# Liner Kit For MITSUBISHI INDUSTRY & MARINE

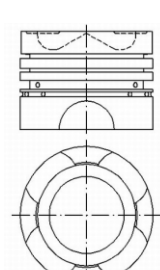


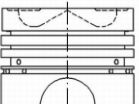
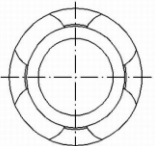
|                                                                                          |  |                                                                                   |             |                                                                                       |  |                                                                                    |  |                                                                                     |  |                                                                                     |  |
|------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------|-------------|---------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|--|
|         |  |  |             |      |  |  |  |  |  |  |  |
| <b>S6A            Ø145.0    6 cyl.</b>                                                   |  | 32507-12100                                                                       |             | 32517-60200                                                                           |  | 32517-11-10<br>R20048                                                              |  |                                                                                     |  |                                                                                     |  |
| Piston : Al-fin,Tin Plated,Head<br>Anodized,Round Combustion Chamber<br>105mm<br>Liner : |  | TL    300.5                                                                       | TL    161.7 |    |  | 1st    4.5                                                                         |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | OD    165.0                                                                       | CH    99.7  |                                                                                       |  | 2nd    3.0                                                                         |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FD    176.0                                                                       | PD    55.0  |                                                                                       |  | Oil    6.0                                                                         |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FH    12.0+1.5                                                                    | PL    112.0 |                                                                                       |  |                                                                                    |  |                                                                                     |  |                                                                                     |  |
| <b>S6A2            Ø150.0    6 cyl.</b>                                                  |  | 32507-22400                                                                       |             | 32517-91100                                                                           |  | 32517-07010<br>R20051                                                              |  |                                                                                     |  |                                                                                     |  |
| Piston :Al-fin,Oil Gallery,Head<br>Anodized,Round Combustion Chamber<br>110mm<br>Liner : |  | TL    300.5                                                                       | TL    161.7 |   |  | 1st    4.43H                                                                       |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | OD    171.5                                                                       | CH    99.7  |                                                                                       |  | 2nd    2.95                                                                        |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FD    181.0                                                                       | PD    58.0  |                                                                                       |  | Oil    6.0                                                                         |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FH    12.0+1.5                                                                    | PL    124.0 |                                                                                       |  |                                                                                    |  |                                                                                     |  |                                                                                     |  |
| <b>S6A3            Ø150.0    6 cyl.</b>                                                  |  | 35A07-12300                                                                       |             | 35A17-30100                                                                           |  | 32517-07010<br>R20051                                                              |  |                                                                                     |  |                                                                                     |  |
| Piston : Al-fin,Oil Gallery,Round<br>Combustion Chamber 110mm<br>Liner :                 |  | TL    298.7                                                                       | TL    154.2 |  |  | 1st    4.43H                                                                       |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | OD    171.5                                                                       | CH    92.2  |                                                                                       |  | 2nd    2.95                                                                        |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FD    181.0                                                                       | PD    58.0  |                                                                                       |  | Oil    6.0                                                                         |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FH    15.0+1.5                                                                    | PL    124.0 |                                                                                       |  |                                                                                    |  |                                                                                     |  |                                                                                     |  |
| <b>S12A            Ø150.0    12 cyl.</b>                                                 |  | 32507-12100                                                                       |             | 32517-60200                                                                           |  | 32517-07010<br>R20051                                                              |  |                                                                                     |  |                                                                                     |  |
| Piston : Al-fin,Tin Plated,Head<br>Anodized,Round Combustion Chamber<br>105mm<br>Liner : |  | TL    300.5                                                                       | TL    161.7 |  |  | 1st    4.43H                                                                       |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | OD    165.0                                                                       | CH    99.7  |                                                                                       |  | 2nd    2.95                                                                        |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FD    176.0                                                                       | PD    55.0  |                                                                                       |  | Oil    6.0                                                                         |  |                                                                                     |  |                                                                                     |  |
|                                                                                          |  | FH    12.0+1.5                                                                    | PL    112.0 |                                                                                       |  |                                                                                    |  |                                                                                     |  |                                                                                     |  |

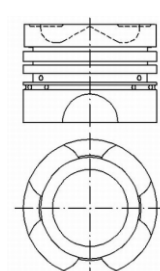
Suffix Code : Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating  
Liner **C**=Chrome plating **F**=F/F **IH**=Induction Harden **N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating

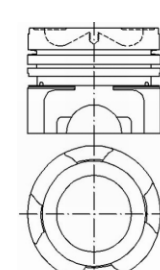
# Liner Kit For MITSUBISHI INDUSTRY & MARINE



|                                                                                                                                                      |             |          |                                                                                     |       |                       |       |
|------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------|-------------------------------------------------------------------------------------|-------|-----------------------|-------|
| <b>S6B</b><br><br>Ø <b>135.0</b><br><br><b>6 cyl.</b><br><br>12880cc<br><br>Piston :Al-fin,Head Anodized,Round<br>Combustion Chamber 97mm<br>Liner : | 36207-12100 |          | 36217-30070                                                                         |       | 36217-17010<br>R20900 |       |
|                                                                                                                                                      | TL          | 268.5    | TL                                                                                  | 152.8 | 1st                   | 4.07H |
|                                                                                                                                                      | OD          | 154.0    | CH                                                                                  | 87.8  | 2nd                   | 3.0   |
|                                                                                                                                                      | FD          | 163.0    | PD                                                                                  | 50.0  | Oil                   | 6.0   |
|                                                                                                                                                      | FH          | 12.0+1.5 | PL                                                                                  | 112.0 |                       |       |
|                                                                                                                                                      |             |          |  |       |                       |       |

|                                                                          |               |               |             |       |                                                                                      |     |  |
|--------------------------------------------------------------------------|---------------|---------------|-------------|-------|--------------------------------------------------------------------------------------|-----|--|
| <b>S6B2</b>                                                              | <b>Ø135.0</b> | <b>6 cyl.</b> | 36217-70700 |       |                                                                                      |     |  |
| Piston :Al-fin,Head Anodized,Round<br>Combustion Chamber 95mm<br>Liner : | TL            | 272.7         | TL          | 152.8 |   | 1st |  |
|                                                                          | OD            | 155.7         | CH          | 87.8  |                                                                                      | 2nd |  |
|                                                                          | FD            | 163           | PD          | 55.0  |  | Oil |  |
|                                                                          | FH            | 12            | PL          | 112.0 |                                                                                      |     |  |
|                                                                          |               |               |             |       |                                                                                      |     |  |

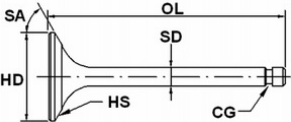
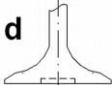
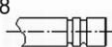
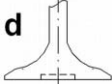
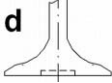
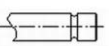
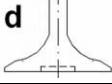
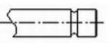
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|------------------------------------|---------------|---------------|----|-------|----|-------|---------------------------------------------------------------------------------------|----------------------------|------|
| <b>S6B3</b>                        | <b>Ø135.0</b> | <b>6 cyl.</b> |    |       |    |       | 34A17-00200                                                                           | 34A17-01010/cyl.<br>R20181 |      |
| 14600cc                            |               |               |    |       |    |       |                                                                                       |                            |      |
| Piston :Al-fin,Head Anodized,Round |               |               | TL | 272.7 | TL | 144.8 |  | 1st                        | 4.0K |
| Combustion Chamber 95mm            |               |               | OD | 155.7 | CH | 79.8  |                                                                                       | 2nd                        | 3.0H |
| Liner :                            |               |               | FD | 163   | PD | 55.0  |                                                                                       | Oil                        | 4.0  |
|                                    |               |               | FH | 12    | PL | 112.0 |                                                                                       |                            |      |

|                                                                                                                                                       |    |          |                                                                                       |       |     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|----|----------|---------------------------------------------------------------------------------------|-------|-----|
| <b>S6R2</b><br><br>Ø <b>170.0</b><br><br><b>6 cyl.</b><br><br>30000cc<br><br>Piston :Al-fin,Oil Gallery,,Round<br>Combustion Chamber 130mm<br>Liner : |    |          | 37517-25100                                                                           |       |     |
|                                                                                                                                                       | TL | 391.0    | TL                                                                                    | 185.0 | 1st |
|                                                                                                                                                       | OD | 192.0    | CH                                                                                    | 120.0 | 2nd |
|                                                                                                                                                       | FD | 204.0    | PD                                                                                    | 70.0  | Oil |
|                                                                                                                                                       | FH | 14.0+2.0 | PL                                                                                    | 142.0 |     |
|                                                                                                                                                       |    |          |  |       |     |

Suffix Code : Piston **A**=Alfin **D**=Head Anodizing **M**=MoS2 Coating **N**=Nitrided **O**=Oil Gallery **T**=Tin Plating  
Liner **C**=Chrome plating **F**=F/F **IH**=Induction Harden **N**=Nitrided **P**=Phosphated **S**=S/F **U**=Copper plating

# Engine Valve for MITSUBISHI MARINE



| Engine Code             | Vehicle Model<br>Chassis Type | O.E.<br>Part NO. | IN<br>EX |  |       |      |     |                                                                                     |                                                                                     |
|-------------------------|-------------------------------|------------------|----------|-------------------------------------------------------------------------------------|-------|------|-----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                         |                               |                  |          | HD                                                                                  | OL    | SD   | SA  | HS                                                                                  | CG                                                                                  |
| S6A2 MTK<br>S6A2<br>S6B |                               | 32504-00200      | IN       | 54.0                                                                                | 180.0 | 10.0 | 60° |  |  |
|                         |                               | 32504-01200      | EX       | 50.0                                                                                | 180.0 | 10.0 | 60° |  |  |
| S6A2 MTK<br>S6A         |                               | 32504-00100      | IN       | 48.0                                                                                | 180.0 | 10.0 | 45° |  |  |
|                         |                               | 32504-11102      | EX       | 44.0                                                                                | 180.0 | 10.0 | 45° |  |  |

Gasket & Full Set for MITSUBISHI MARINE



| Engine | Description | Full Set | Head Set | Cylinder Head Gasket                                                                                                                                     |
|--------|-------------|----------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| S6A    |             | .        | .        | <div>62118</div> <div>32501-62100</div> <div></div>                   |
| S6A    |             | .        | .        | <div>62121</div> <div>32501-4200</div> <div></div>                    |
| S6A2   |             | .        | .        | <div>62116</div> <div>32501-42300</div>                                                                                                                  |
| S6B    |             | .        | .        | <div>62116</div> <div>36201-52100</div> <div></div>                   |
| S6N    |             | .        | .        | <div>62101</div> <div>37101-52300</div> <div></div> <div>2pcs</div> |
| S6R2   |             | .        | .        | <div>62119</div> <div>37594-70200</div> <div></div>                 |



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